



Catalogo Tecnico

Serie Italia

www.ca-be.it

CATALOGO ONLINE

- >> Info su pezzi a stock
- >> Disponibile in 5 lingue
- >> Libreria CAD - 3D
- >> Configuratore

Il ns. ufficio tecnico è a vostra disposizione per qualsiasi informazione tecnica inerente ai particolari attualmente in produzione e in studio.

Per le modalità di ordinazione e consegna consultare il ns. sito.

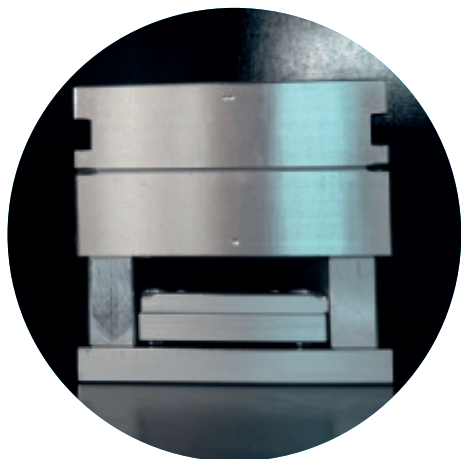
Le descrizioni contenute nel presente catalogo non sono impegnative. Pertanto, per qualunque esigenza tecnica o commerciale, la ditta si riserva il diritto di apportare eventuali modifiche ai comportamenti ed accessori qui indicati.

Settembre 2025



via Watt, 1/1 - 41012 Carpi (MO) - Italia - Tel. 059 643050
Web: www.ca-be.it - **E-mail:** info@ca-be.it

L'azienda.



Fondata nel 1970 dall'attuale proprietario, la CA-BE si evolve da officina meccanica per lavorazione in conto terzi, a struttura in grado di rispondere alle esigenze del nutrito numero di stampisti presenti sul territorio locale.

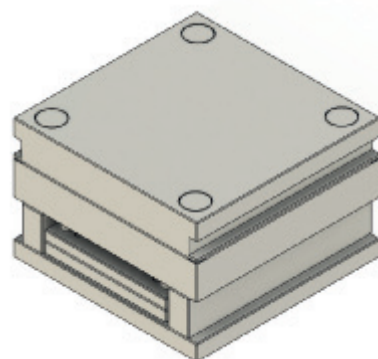
Grazie alla continua innovazione dei macchinari, alla serietà, esperienza e professionalità delle persone che vi lavorano, diviene una realtà in grado di servire il mercato nazionale ed internazionale tramite la sua rete commerciale. Dal 1992 occupa l'attuale stabilimento di 3500 metri quadrati.

Noi e il cliente.

Per supportare al meglio i propri clienti, CA-BE mette a disposizione del progettista di stampi la propria esperienza cinquantennale, fornendo consulenza su materiali e configurazioni speciali.

Il configuratore di portastampi online, disponibile sul sito, rende semplice e veloce la loro composizione.

I progettisti hanno a disposizione, direttamente tramite il configuratore, i disegni o i modelli 3D dei portastampi in dozzine di formati diversi.



La tecnologia.

Il parco macchine in continua evoluzione, ad oggi, è costituito da:

- una linea FMS Mazak con 4 centri orizzontali e 68 pallets
- quattro alesatrici verticali Mazak
- sei rettificatrici tangenziali (Rosa / Favretto) di cui due asservite da robot antropomorfi ABB
- fresatrici e macchine utensili complementari

Per la progettazione, l'ufficio tecnico si avvale di software CAD/CAM 3D dedicato.



I tempi di consegna sono abbreviati dall'ottimizzazione del processo produttivo, dall'adozione delle tecnologie più moderne e dalla continua disponibilità di prodotti lavorati e semilavorati nell'ampio magazzino.

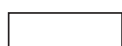
ACCIAI A MAGAZZINO					
CODICE	COMPOSIZIONE CHIMICA	DUREZZA HB	RESISTENZA kg/mm ²	STATO DI FORNITURA	UTILIZZO
1.1730	C 0,45 Si 0,40 Mn 0,70 Mo 0,10 Ni 0,40	175 - 210	60 - 75	Disteso	Piastre portastampi mediamente sollecitati Castelli di estrazione
1.2311	C 0,40 Si 0,30 Mn 1,50 Cr 1,90 Mo 0,20	280 - 325	95 - 110	Bonificato 30-34 HRC	Piastre portastampi con figure dal pieno Matrici

ACCIAI A RICHIESTA					
CODICE	COMPOSIZIONE CHIMICA	DUREZZA HB	RESISTENZA kg/mm ²	STATO DI FORNITURA	UTILIZZO
1.2312	C 0,40 Si 0,30 Mn 1,50 Cr 1,90 Mo 0,20 S 0,05	280 - 325	95 - 110	Bonificato 30-34 HRC	Piastre portastampi fortemente sollecitati e con figure riportate
1.2738	C 0,40 Si 0,30 Mn 1,50 Cr 1,90 Mo 0,20 Ni 1,00	280 - 325	95 - 110	Bonificato 30-34 HRC	Piastre portastampi con figure dal pieno Matrici
1.2738 HH	C 0,40 Si 0,10 Mn 1,45 Cr 1,25 Mo 0,60 Ni 1,05 V 0,12	310 - 355	110 - 120	Bonificato 34-38 HRC	Piastre portastampi fortemente sollecitati e con figure dal pieno - Matrici
1.2714	C 0,55 Si 0,30 Mn 0,70 Cr 1,10 Mo 0,50 Ni 1,70 V 0,10	350 - 410	120 - 140	Bonificato 38-43 HRC	Piastre portastampi fortemente sollecitati e con figure dal pieno - Matrici
1.2085	C 0,33 Si 0,50 Mn 1,00 Cr 16,00 Ni 0,70 S 0,10	280 - 325	95 - 110	Bonificato Inossidabile 30-34 HRC	Piastre portastampi inossidabili e con figure riportate
1.2343	C 0,37 Si 1,00 Mn 0,40 Cr 5,00 Mo 1,30 V 0,40	200 - 230	75 - 80	Ricotto	Piastre portastampi o Matrici da Temprare

Tolleranze di lavorazione: Incolonnamento: Fori H7, Interasse 0,005 su 100 mm
Piani rettificati: Planarità 0,005 su 100 mm, Spessore 0/+0,03 mm
Fino alla Serie 346 x 496 Lati rettificati: +/- 0,05 mm
Dalla serie 396 in su Riferimento centrato: - 0,5 mm +/- 0,02 mm
Lati fresati: Dimensione +/- 0,2 mm

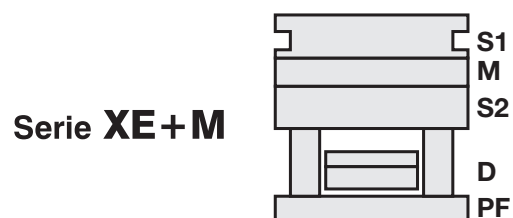
		LARGHEZZA - SERIE									
		156	196	246	296	346	396	446	490	540	590
LUNGHEZZA	156										
	196	196									
	246	246	246								
		296	296	296							
		346	346	346	346						
			396	396	396	396					
				446	446	446	446				
					496	496	496	496			
						546	546	546	546		
							596	596	596	596	
								646	646	646	
								696	696	696	
									746	746	
									796	796	

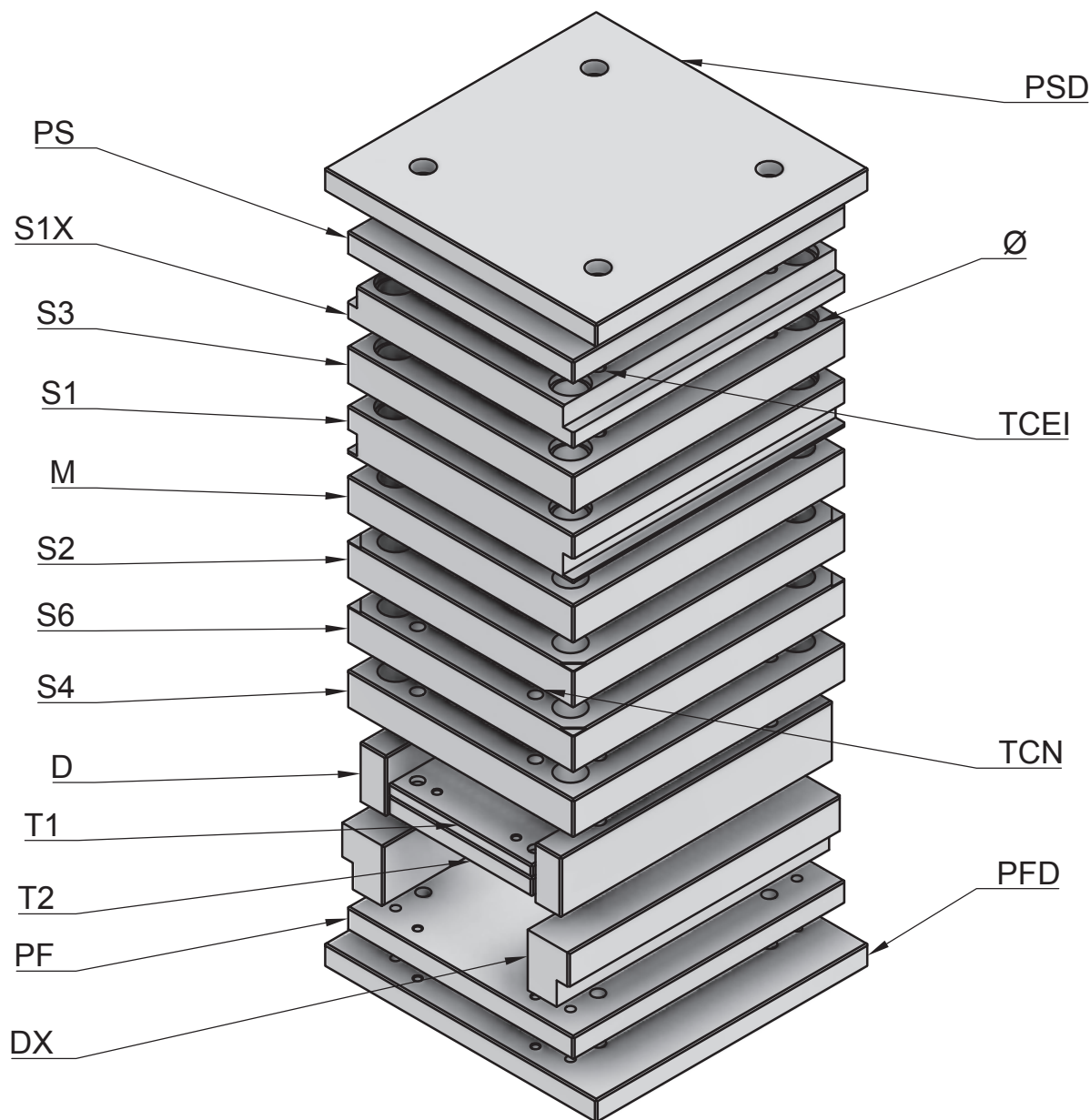
 Piastre S1, M, S2, S1X, S3, S6, S4 con 6 lati rettificati a quota.

 Piastre S1, M, S2, S1X, S3, S6, S4 con lati fresati a quota e riferimento preciso, piani rettificati a quota.

Tutte le altre piastre con lati fresati e piani rettificati a quota.

PORTASTAMPI STANDARD

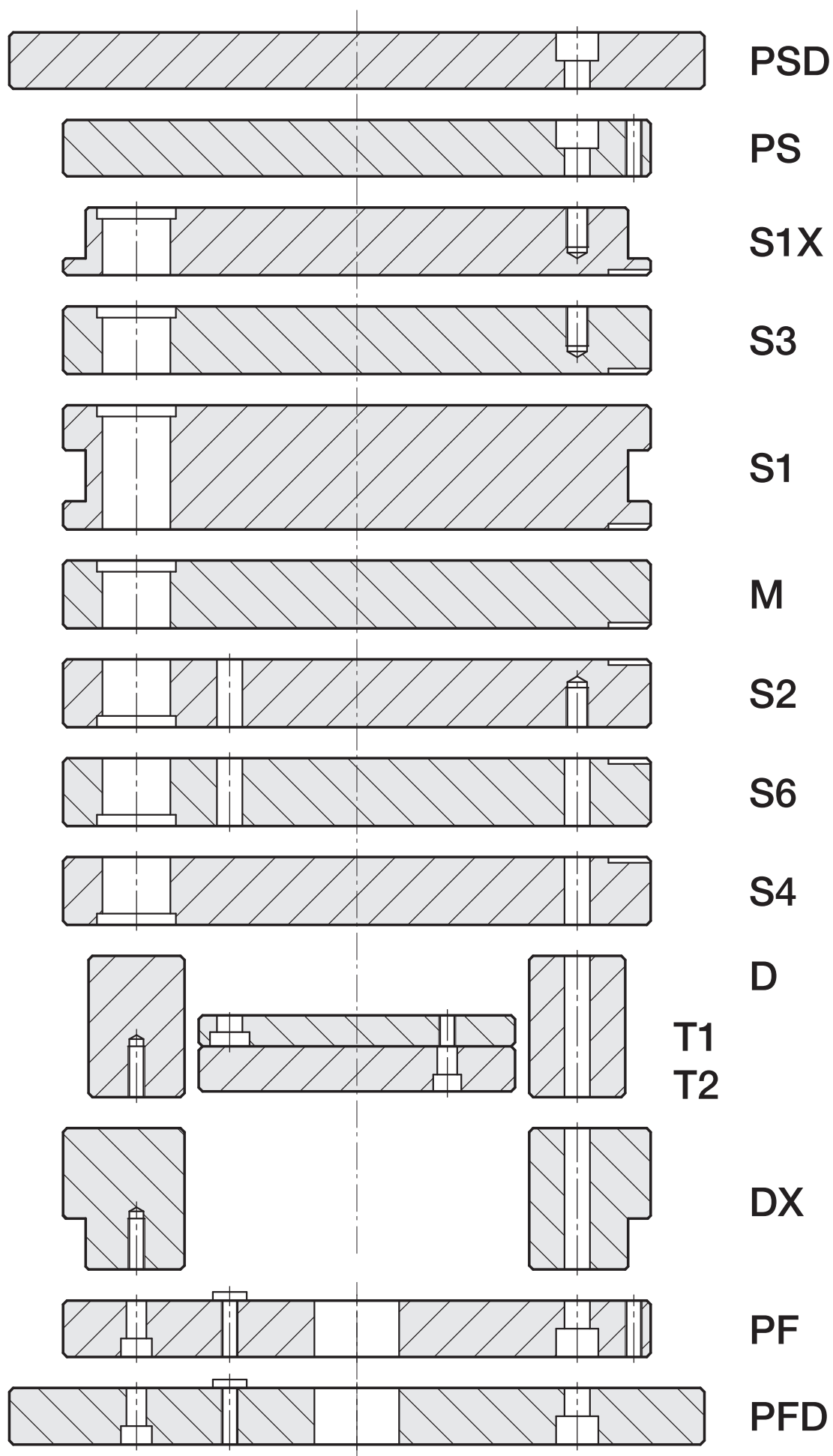




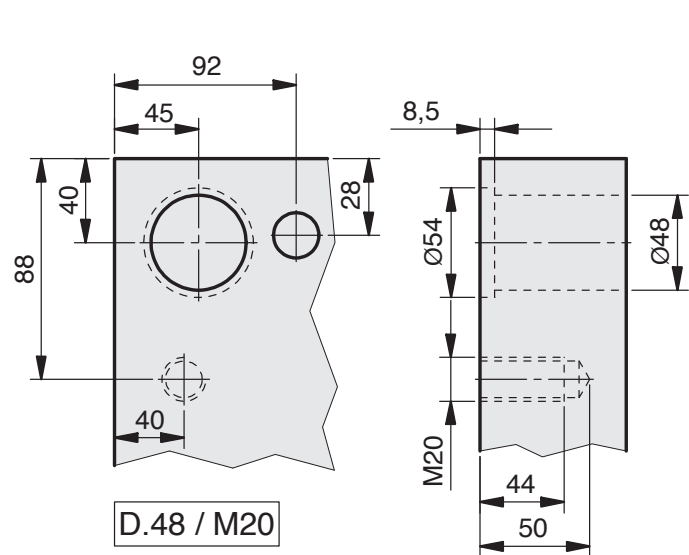
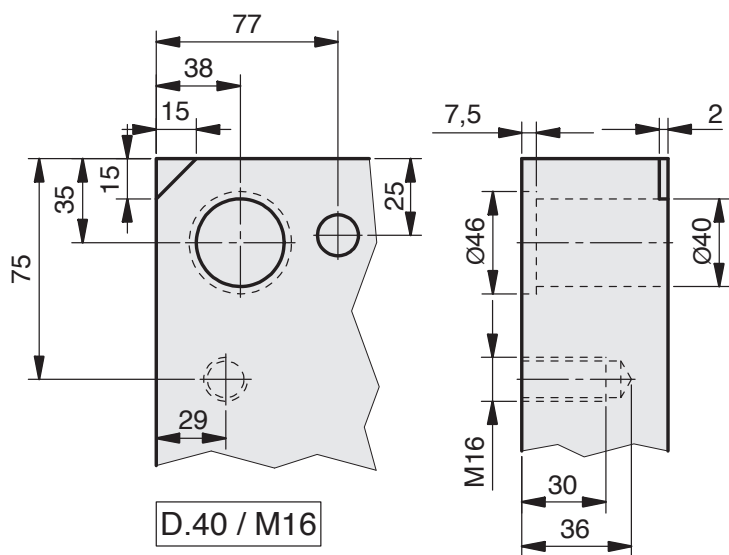
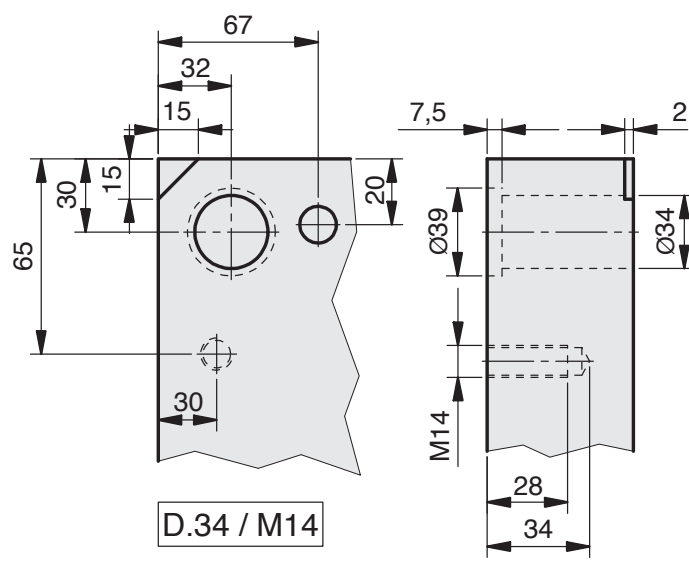
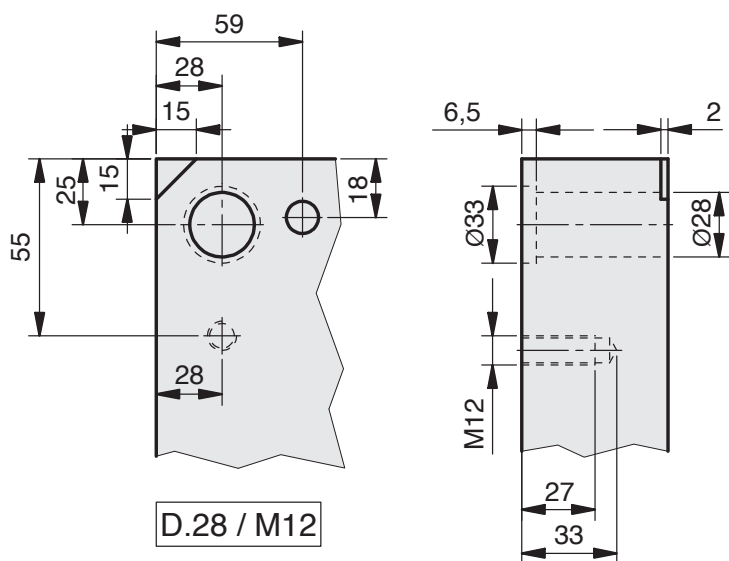
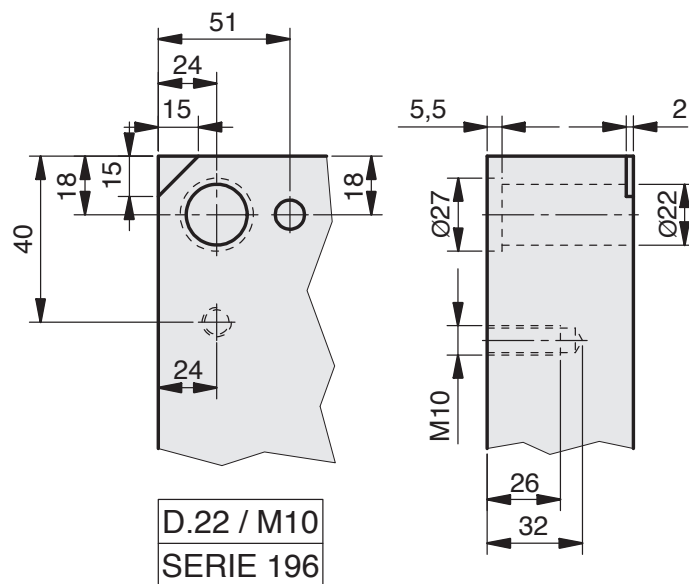
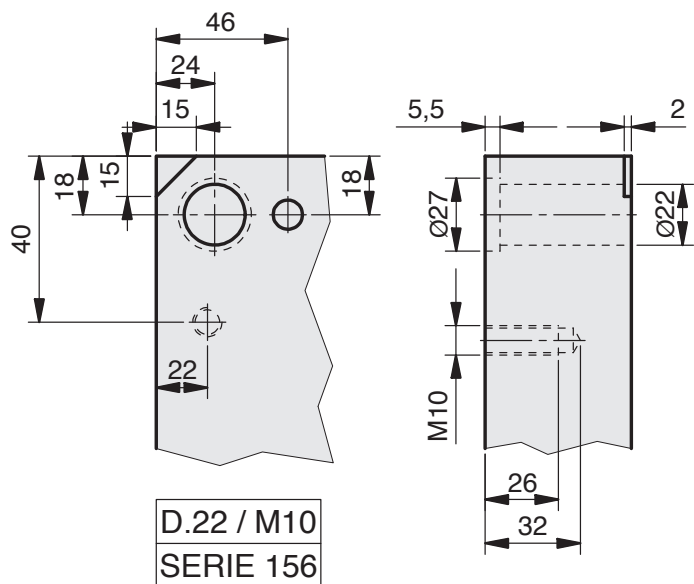
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156	156	22	10	10	6
	196				
	246				
196	196	22	10	10	8
	246				
	296				
	346				
246	246	28	12	12	10
	296				
	346				
	396				
296	296	34	14	14	12
	346				
	396				
	446				
346	346	34	14	14	14
	396				
	446				
	496				
396	396	40	16	16	16
	446				
	496				
	546				

B	L	Ø	TCN	TCEI	PAGINA
446	446	40	16	16	18
	496				
	546				
	596				
490	496	48	20	20	20
	546				
	596				
	646				
540	696	48	20	20	22
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	796				
	846				
	896				
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	696				
	746				
	796				

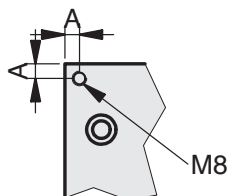
Info materiali **pag. 0**
Piastre lisce **pag. 26**
Elementi guida-fissaggio **pag. 27-34**



FORATURE PIASTRE S2

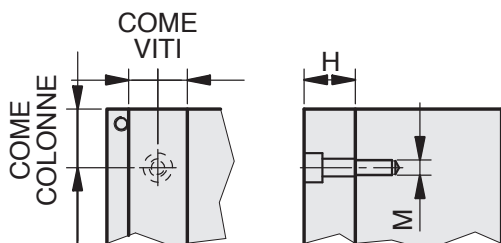


FILETTI SU PS e PF PER FISSAGGIO PIASTRE ISOLANTI



SERIE	A	A
156 - 196	10	10
246	12,5	12,5
296 - 346	15	15
396 - 446	17,5	17,5

FISSAGGI PIASTRA FONDO CON DISTANZIALI

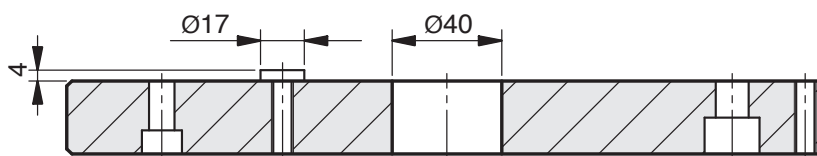


SERIE	H	M
156 - 196 - 246	22	8
296 - 346 - 396 - 446	26	10
490 - 540 - 590	36	12

PIASTRE DI FONDO

Complete di foro centrale e piedini (M8 per tutte le serie)

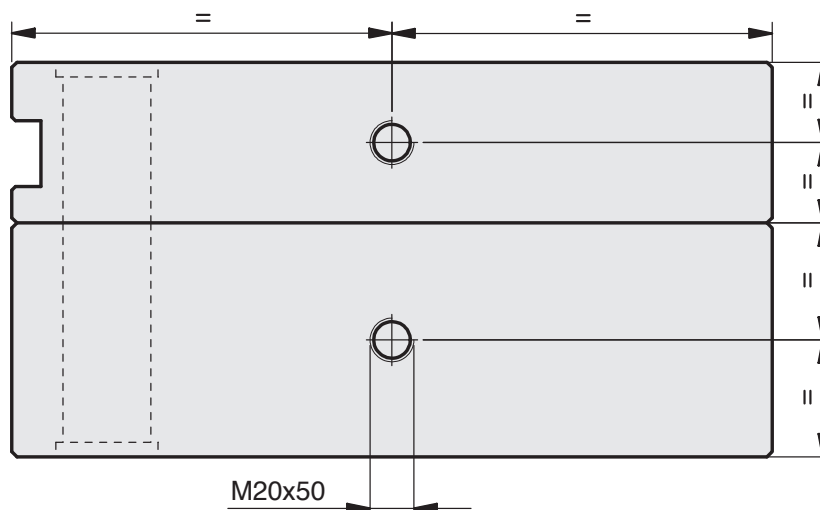
SALVO diversa indicazione a richiesta



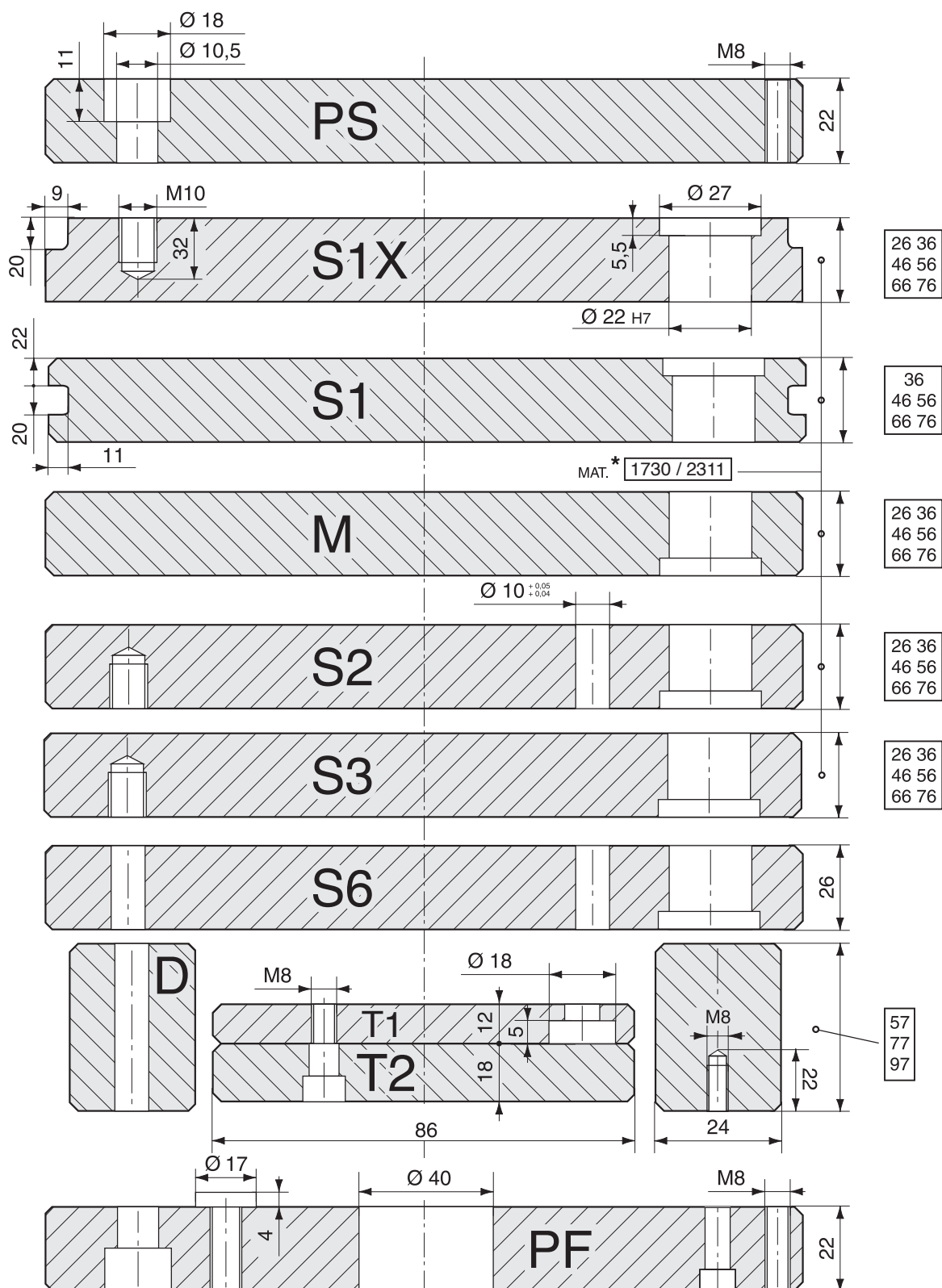
FILETTI M20 PER GOLFARE

In centro al lato alto delle piastre incolonnate dalla serie 490 in su

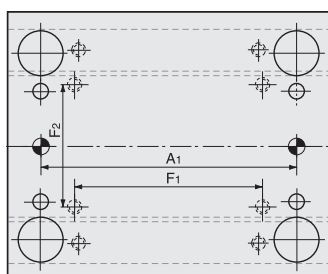
SALVO diversa indicazione a richiesta



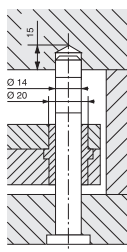
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A RICHIESTA TAVOLINO GUIDATO



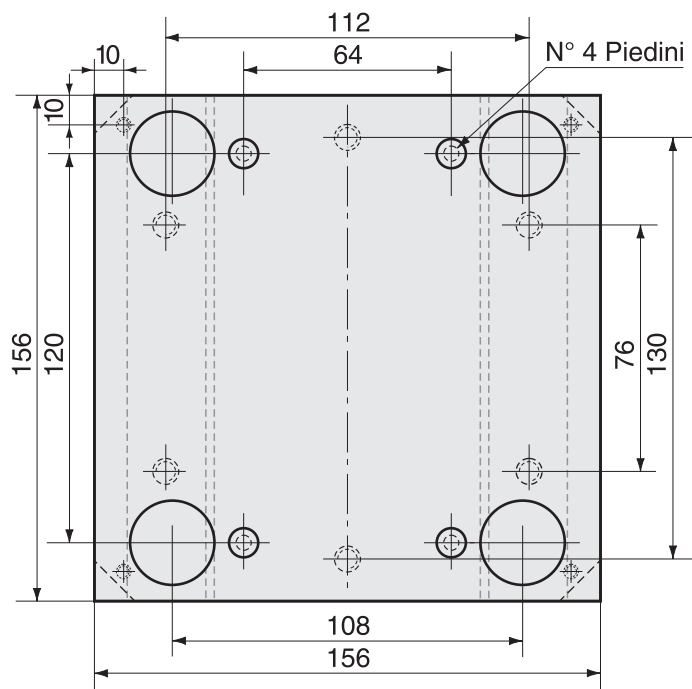
Tipo A



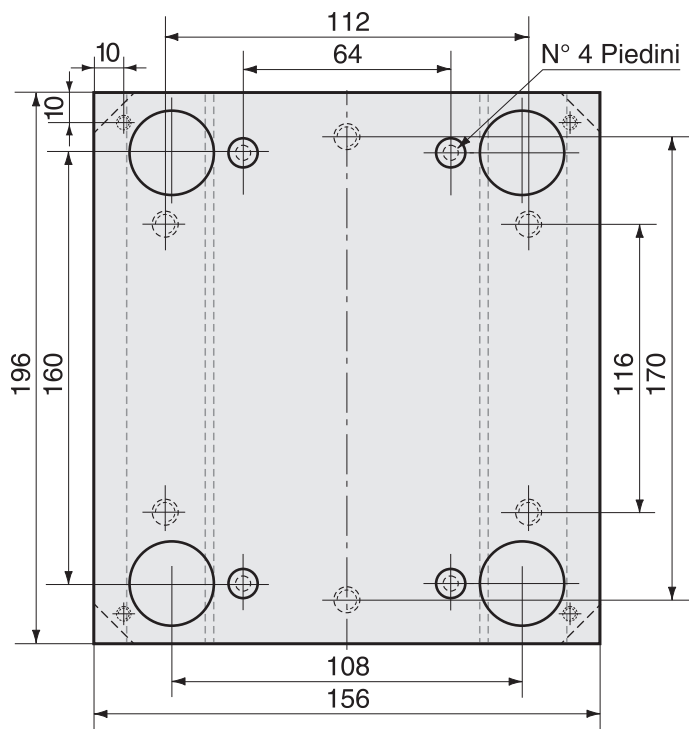
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156 x 156	120	90	65
156 x 196	160	130	65
156 x 246	210	180	65

Le misure sono espresse in millimetri

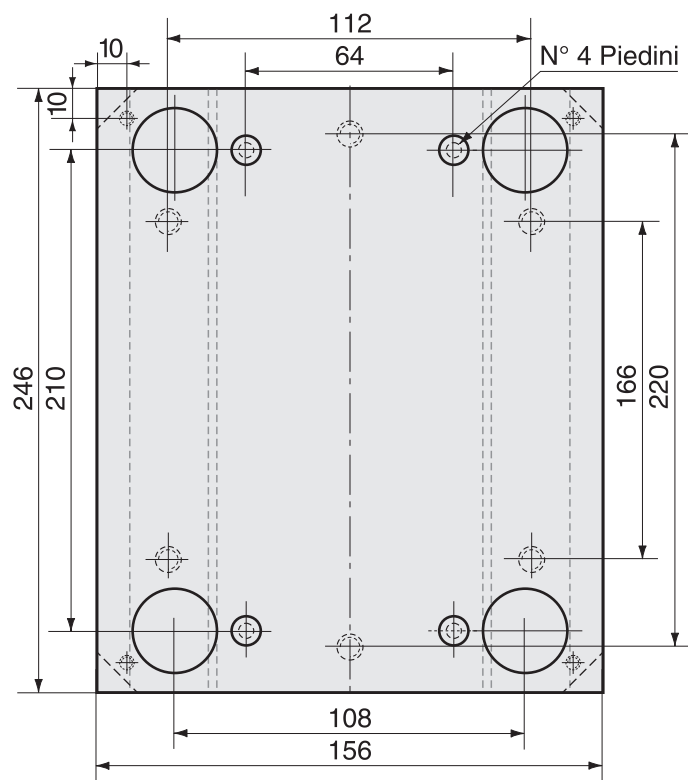
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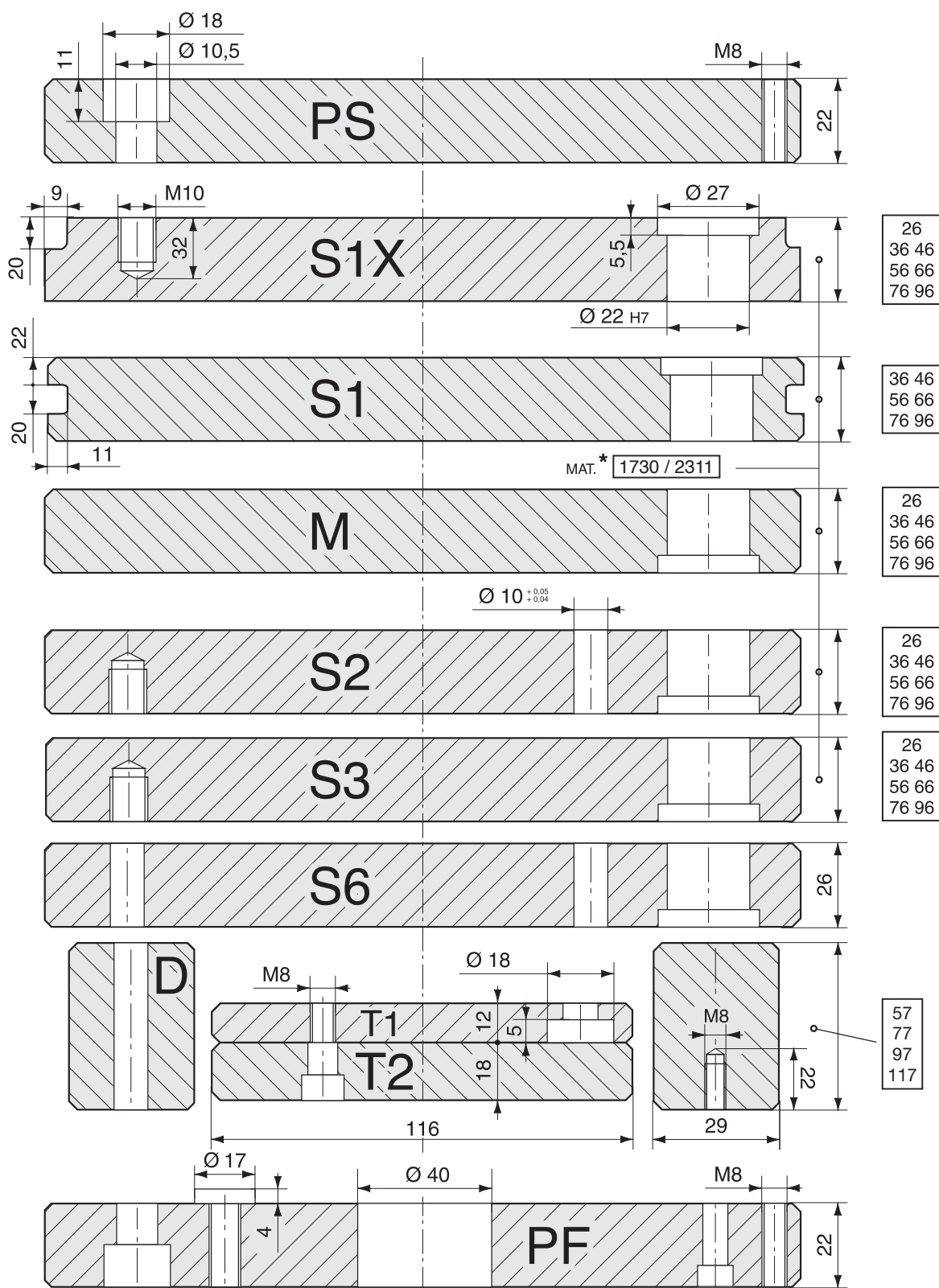
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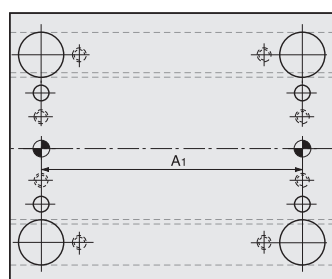
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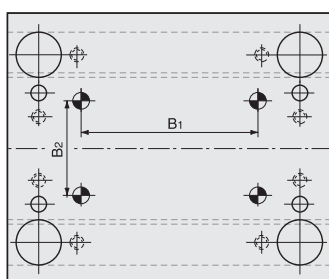
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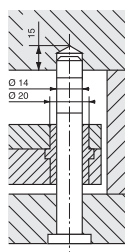
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Tipo A



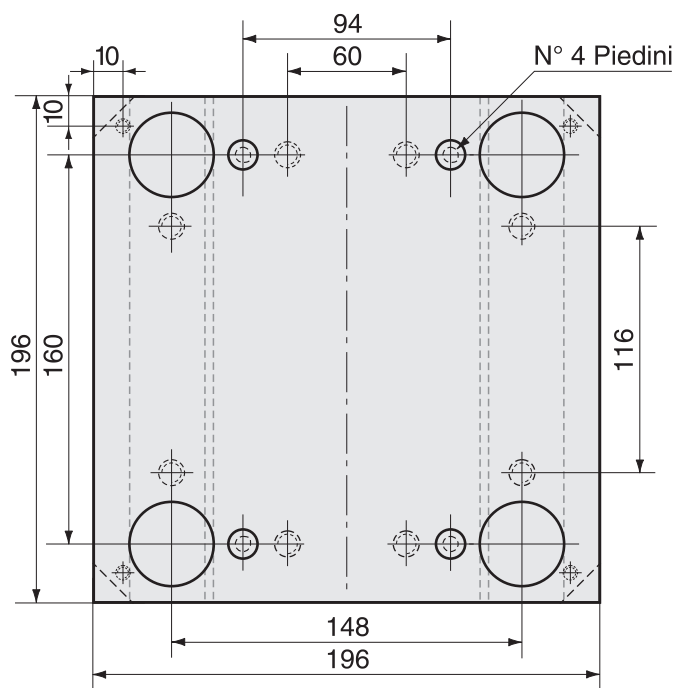
Tipo B



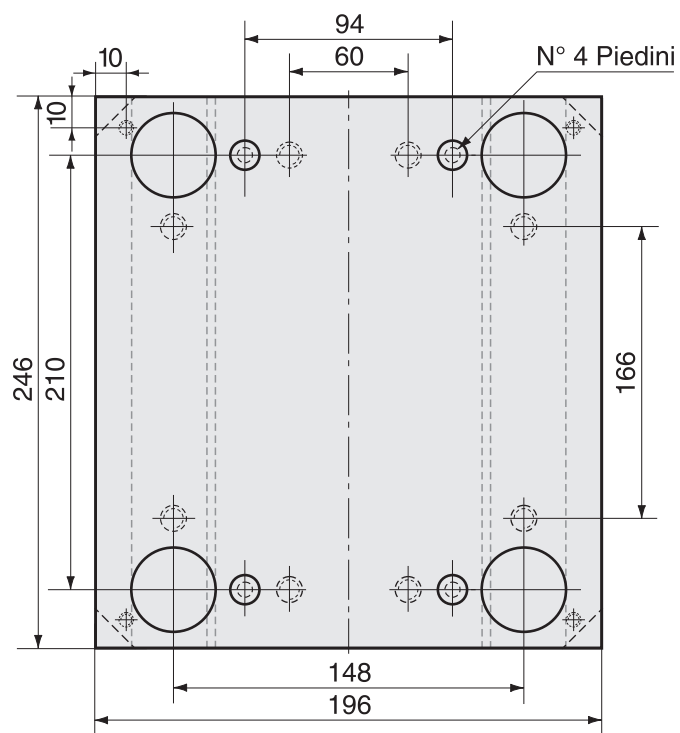
SERIE	A1	B1	B2
196 x 196	160	114	84
196 x 246	210	164	84
196 x 296	260	214	84
196 x 346	310	264	84

Le misure sono espresse in millimetri

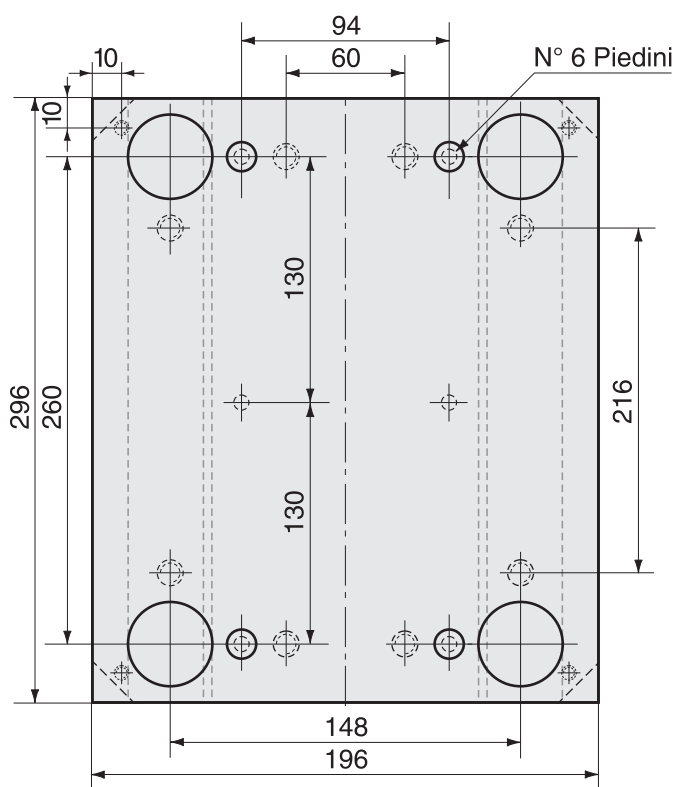
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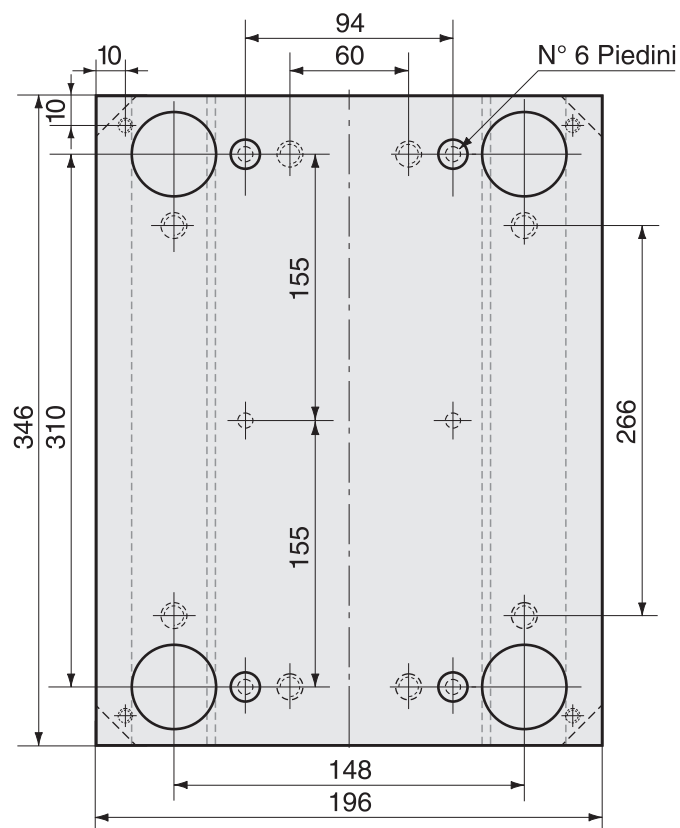
196 x 246



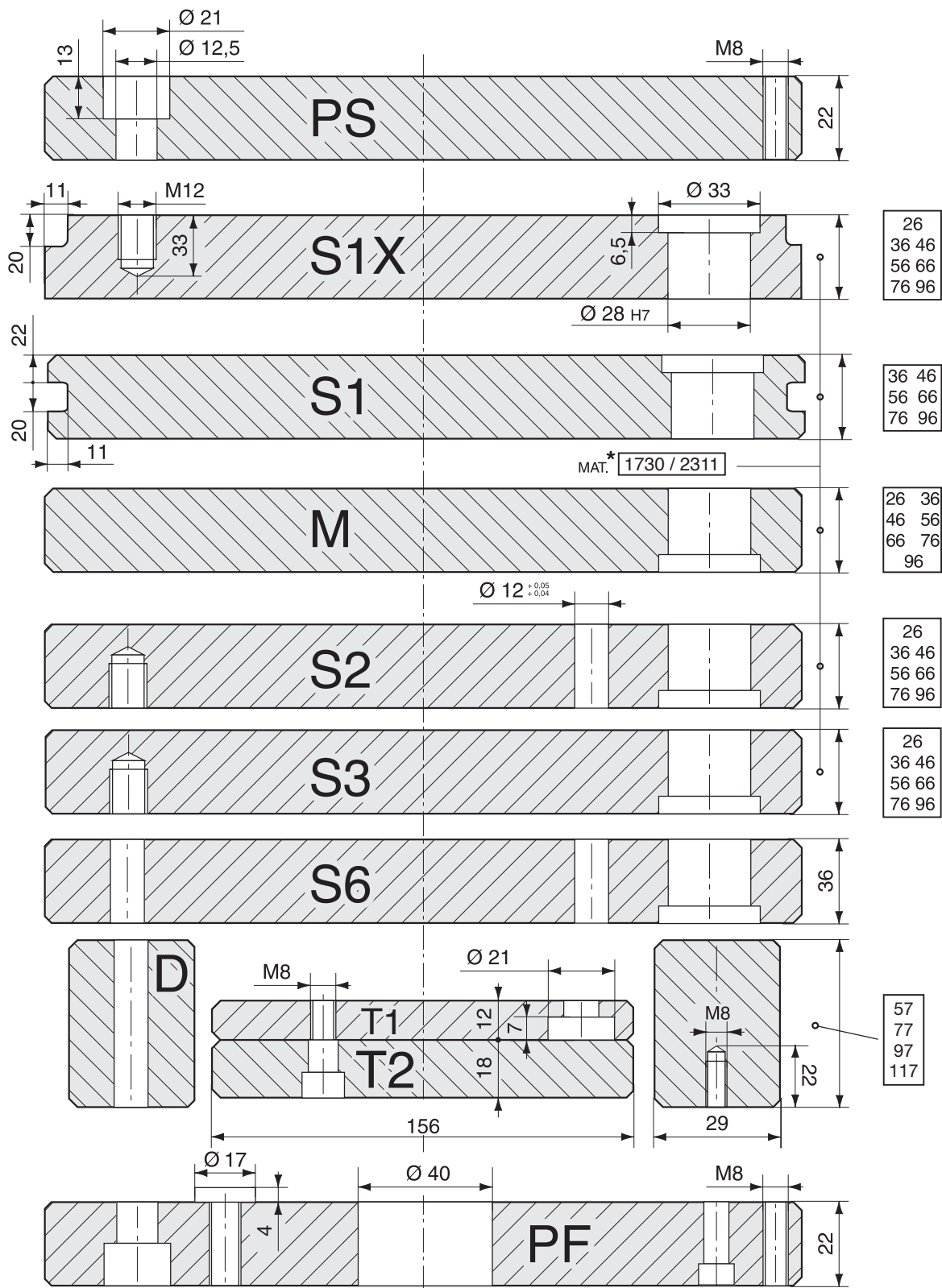
196 x 296



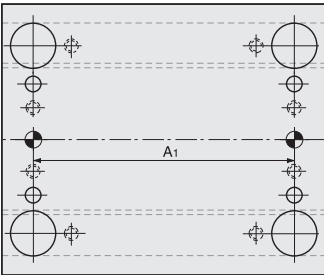
196 x 346



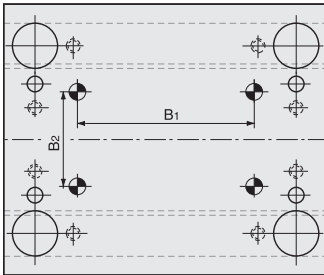
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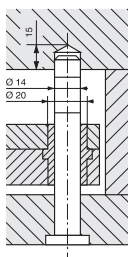
A RICHIESTA TAVOLINO GUIDATO



Tipo A



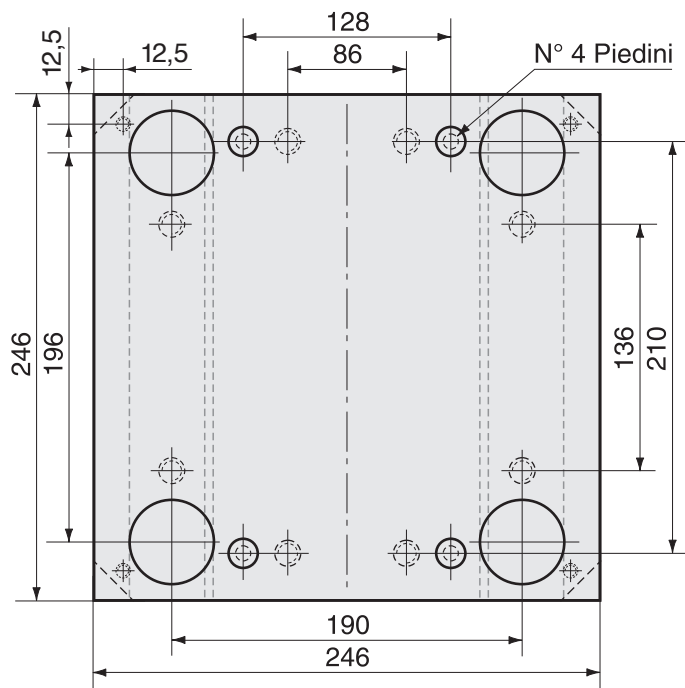
Tipo B



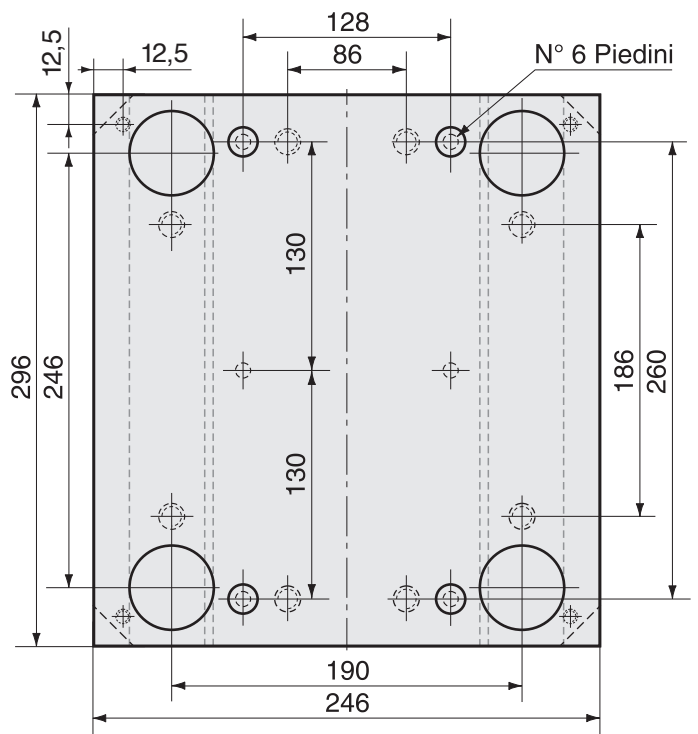
SERIE	A1	B1	B2
246 x 246	210	158	126
246 x 296	260	208	126
246 x 346	310	258	126
246 x 396	360	308	126

Le misure sono espresse in millimetri

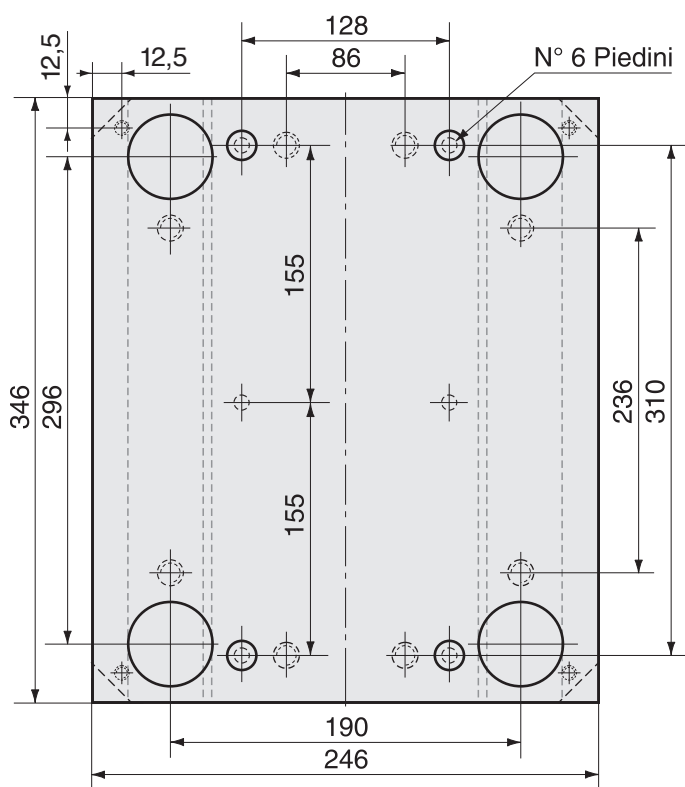
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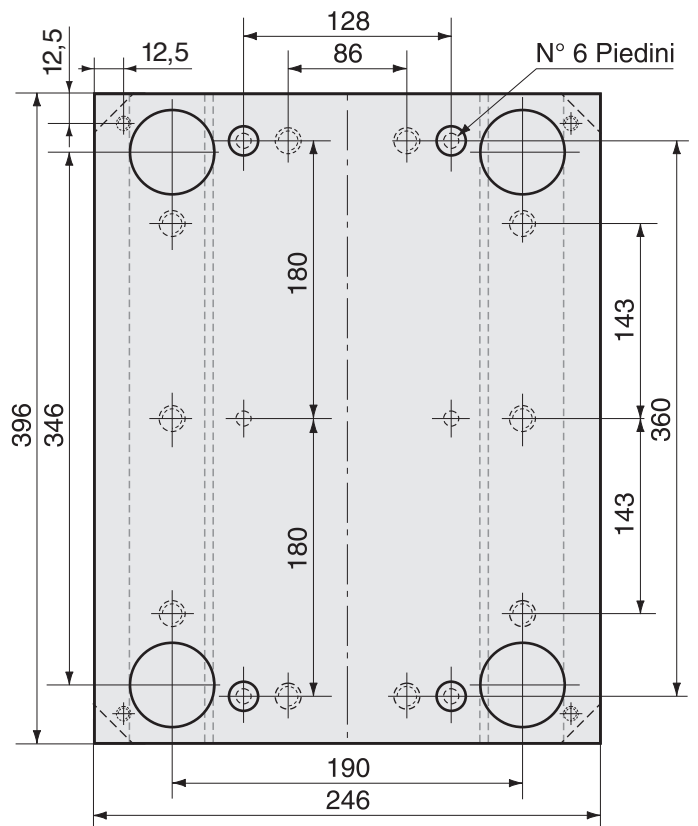
246 x 296



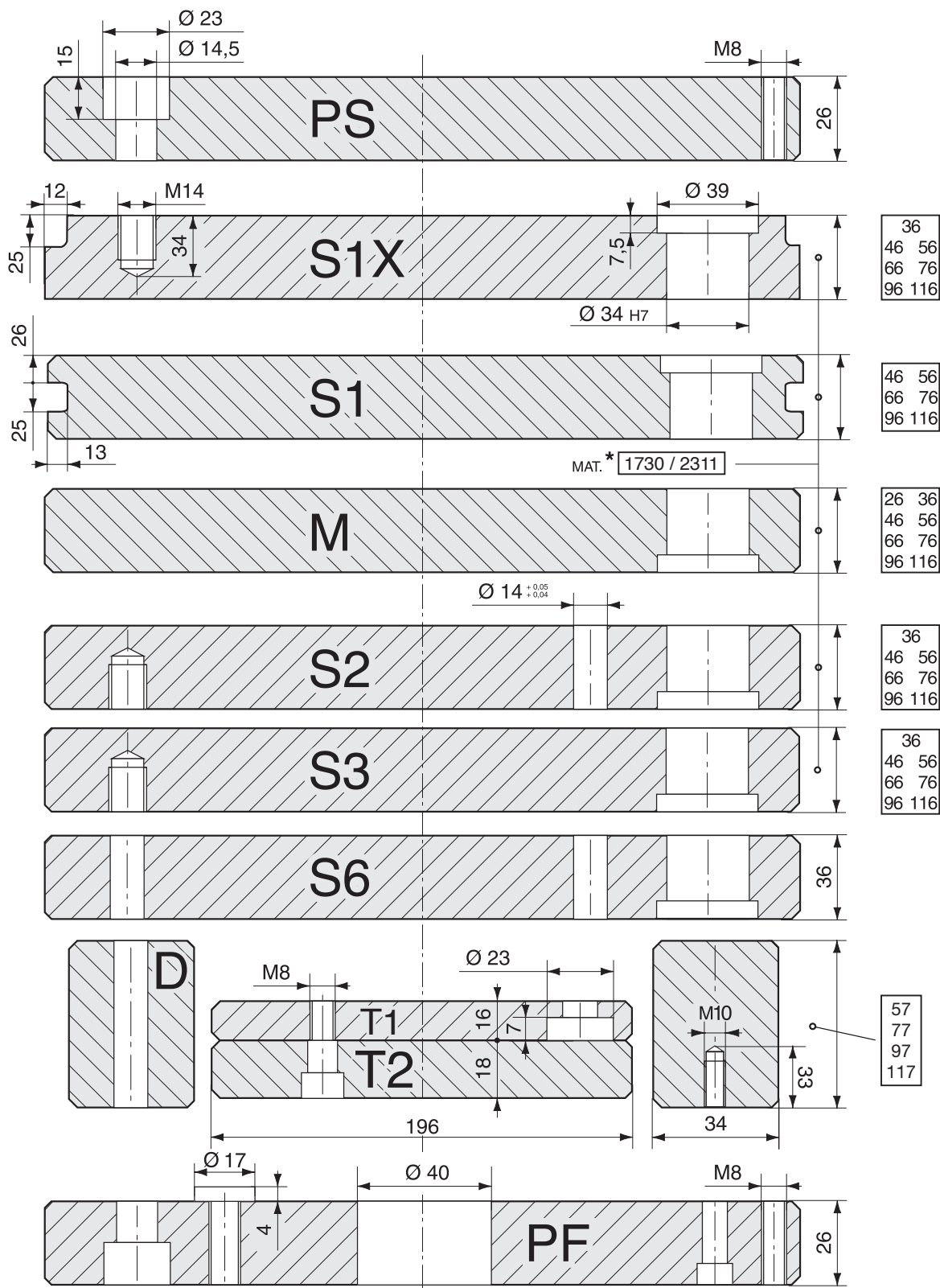
246 x 346



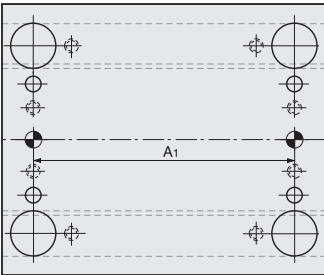
246 x 396



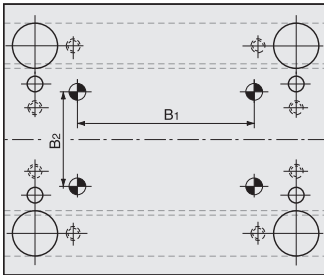
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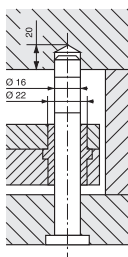
A RICHIESTA TAVOLINO GUIDATO



Tipo A



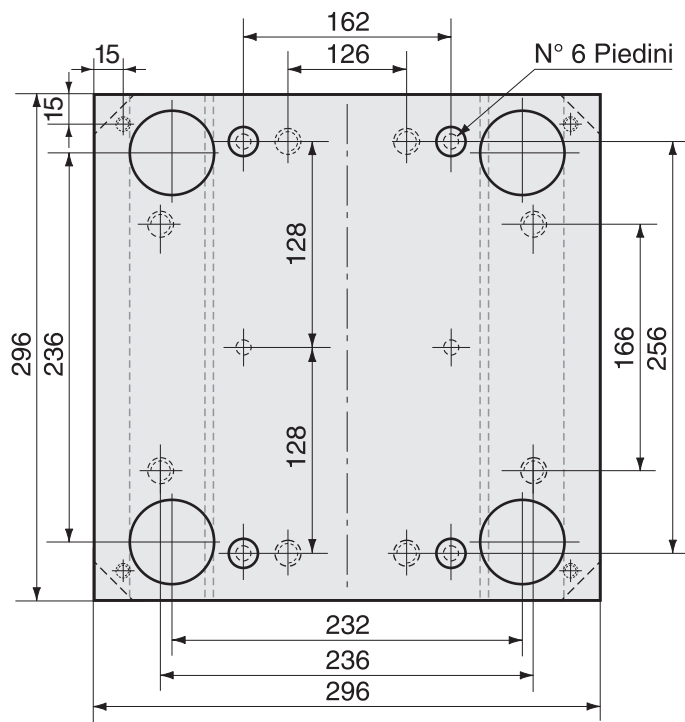
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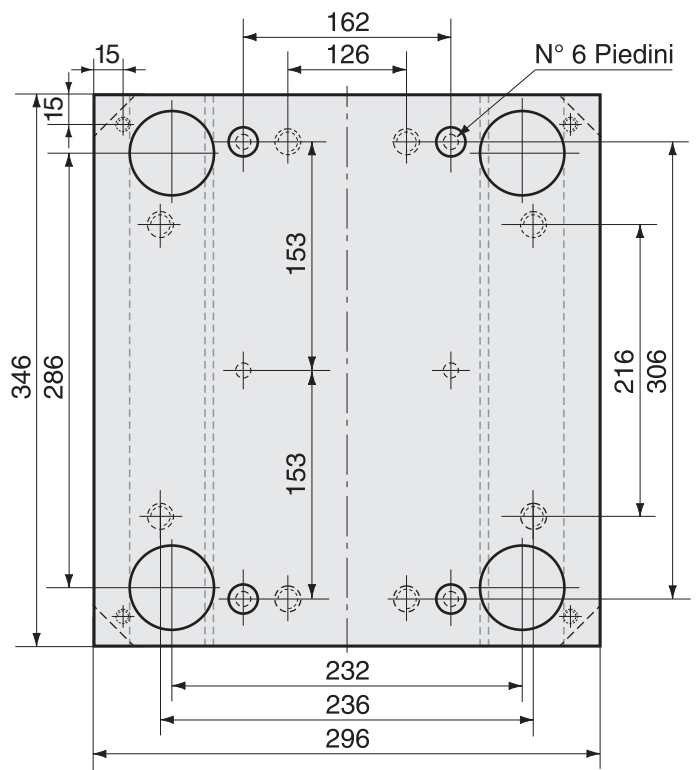
SERIE	A1	B1	B2
296 x 296	260	204	162
296 x 346	310	254	162
296 x 396	360	304	162
296 x 446	410	354	162

Le misure sono espresse in millimetri

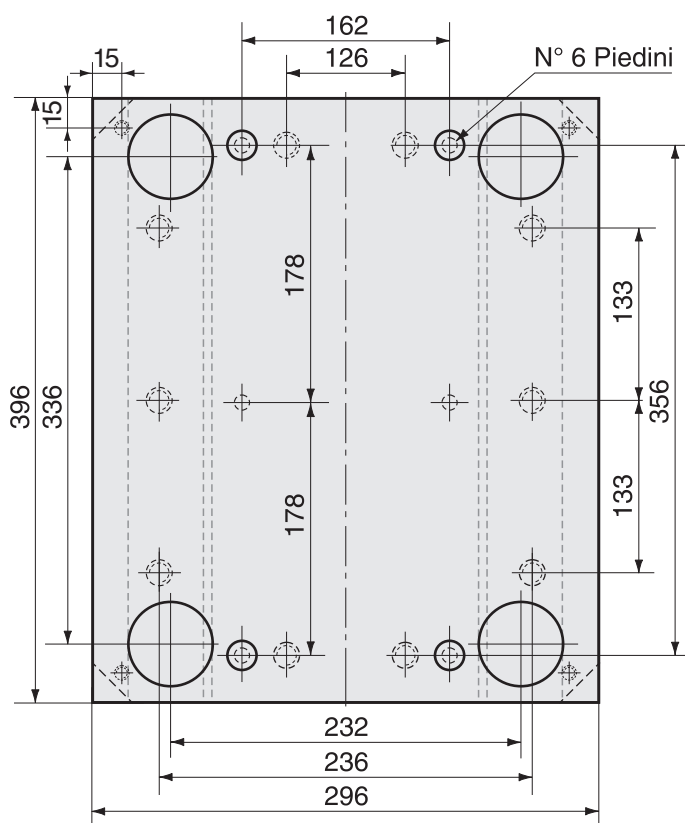
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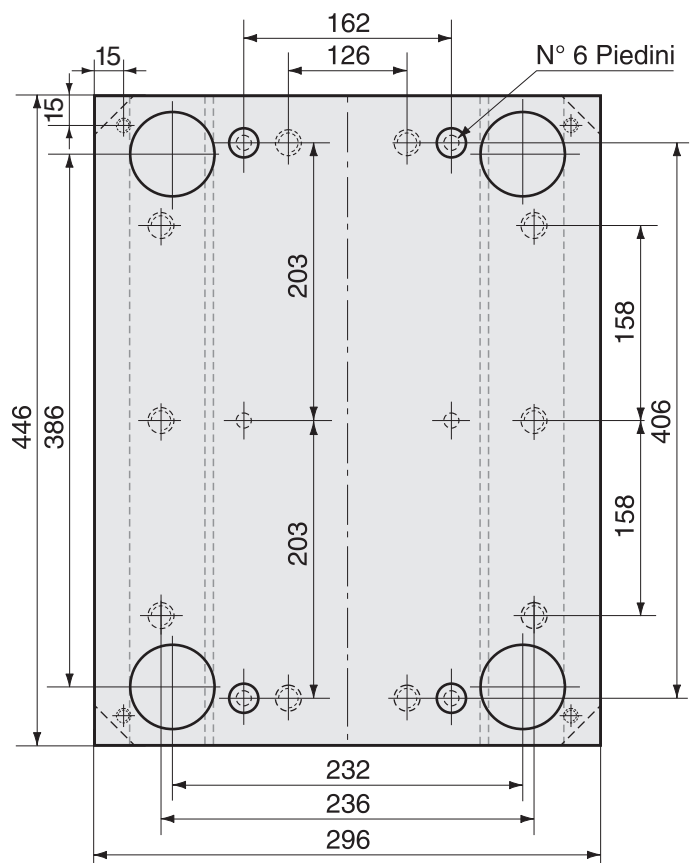
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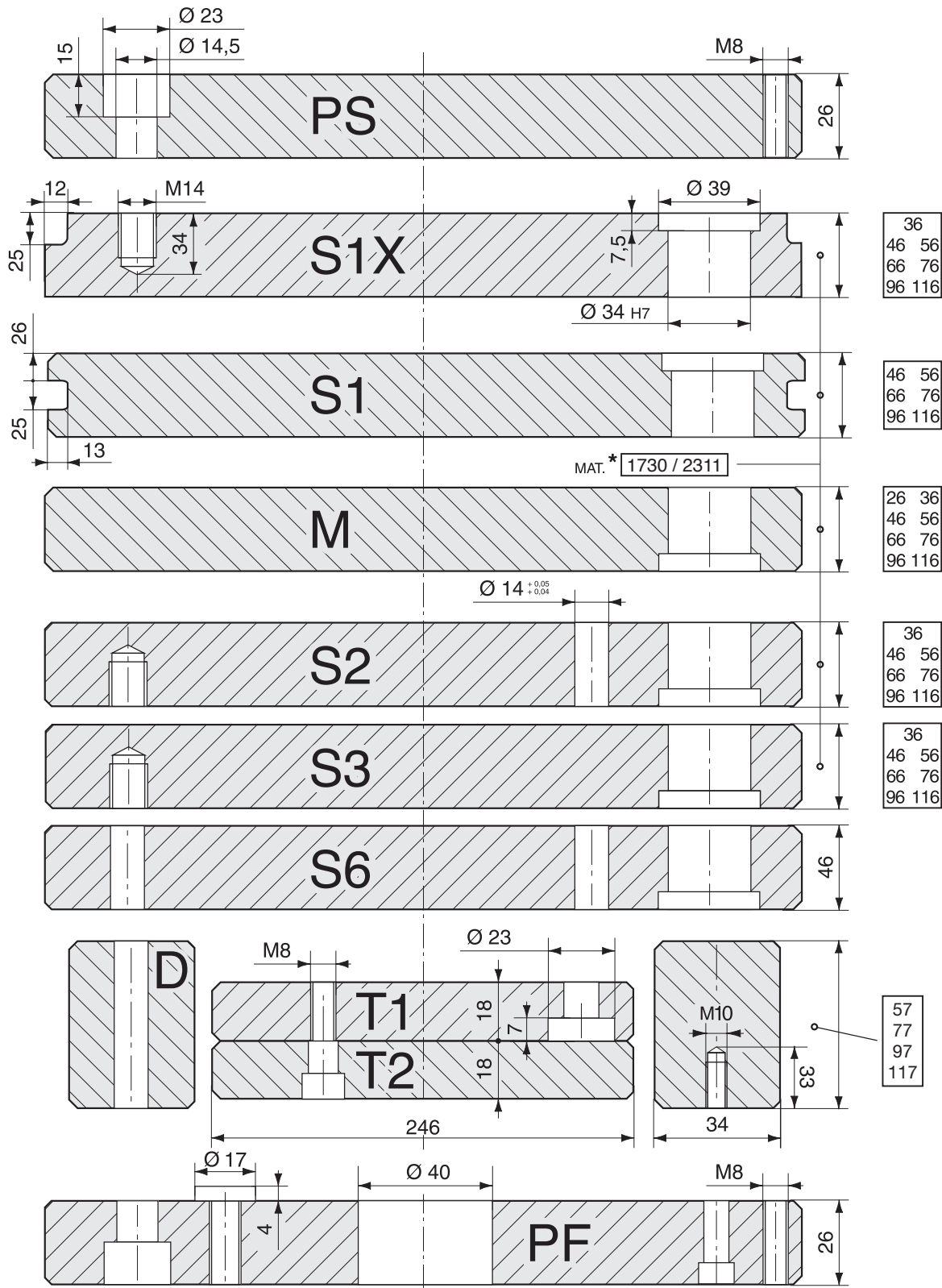
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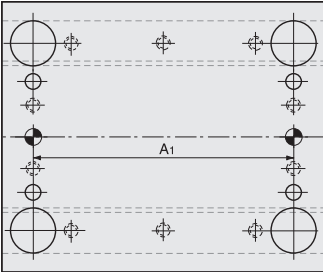
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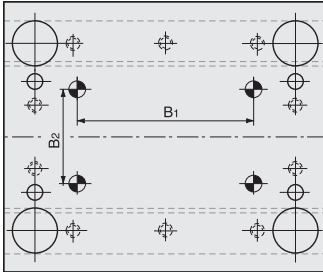
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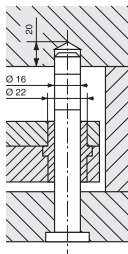
A RICHIESTA TAVOLINO GUIDATO



Tipo A



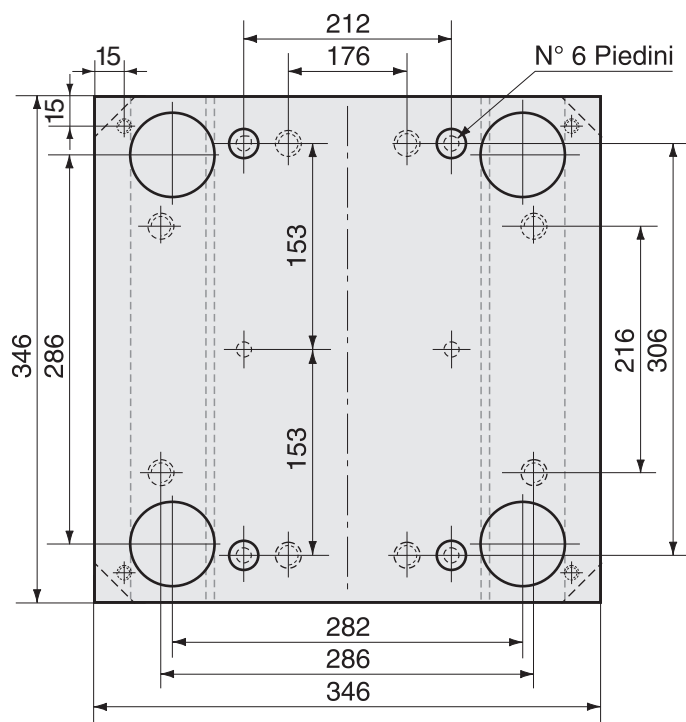
Tipo B



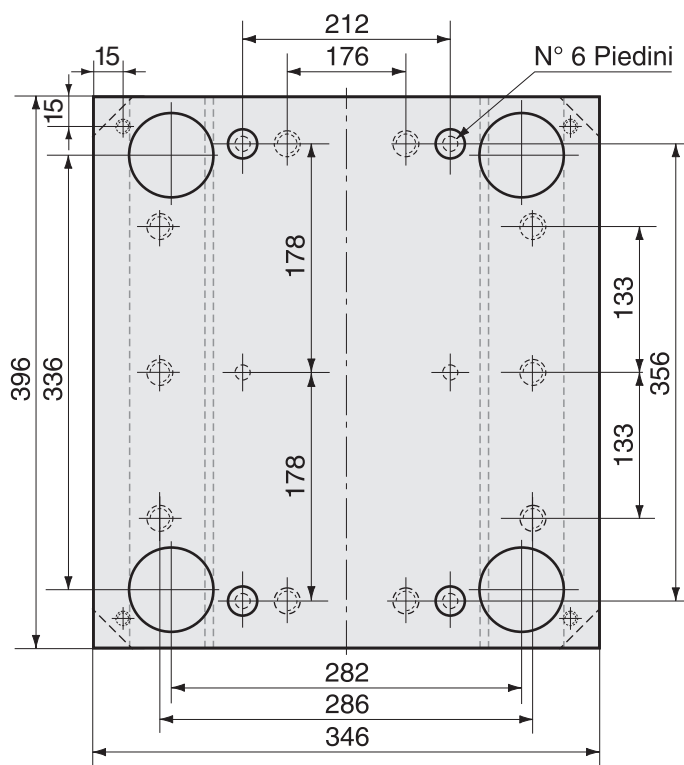
SERIE	A1	B1	B2
346 x 346	310	254	212
346 x 396	360	304	212
346 x 446	410	354	212
346 x 496	460	404	212

Le misure sono espresse in millimetri

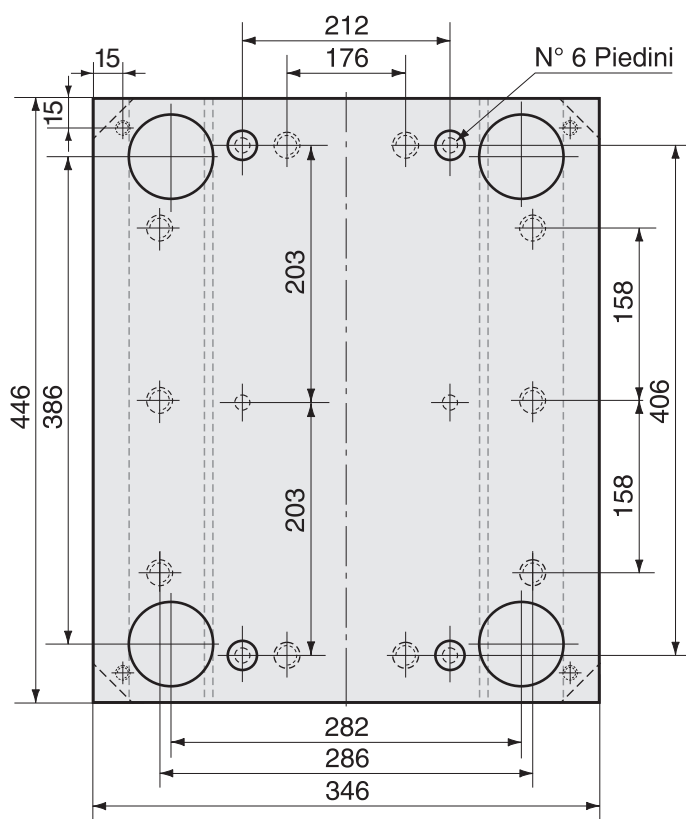
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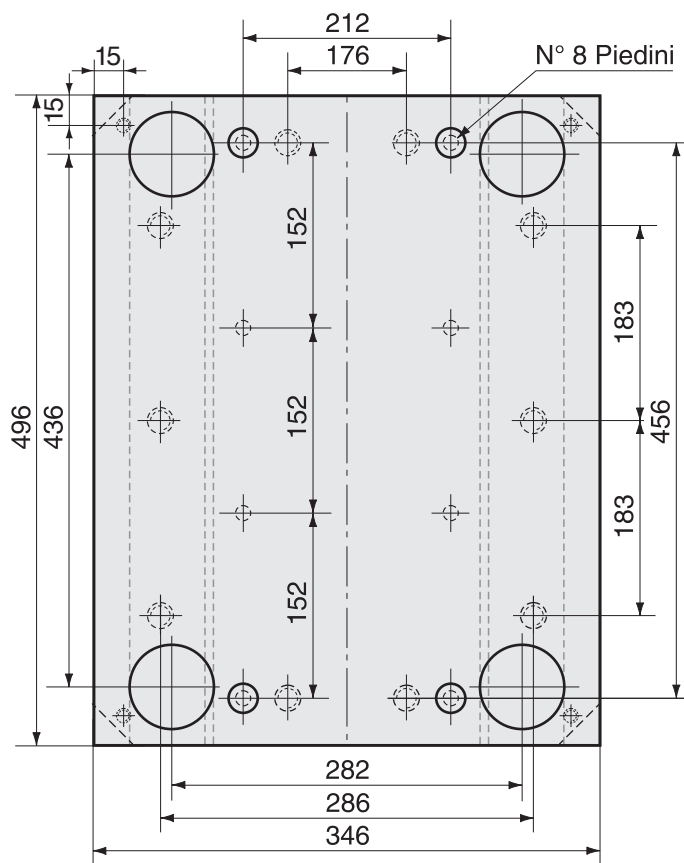
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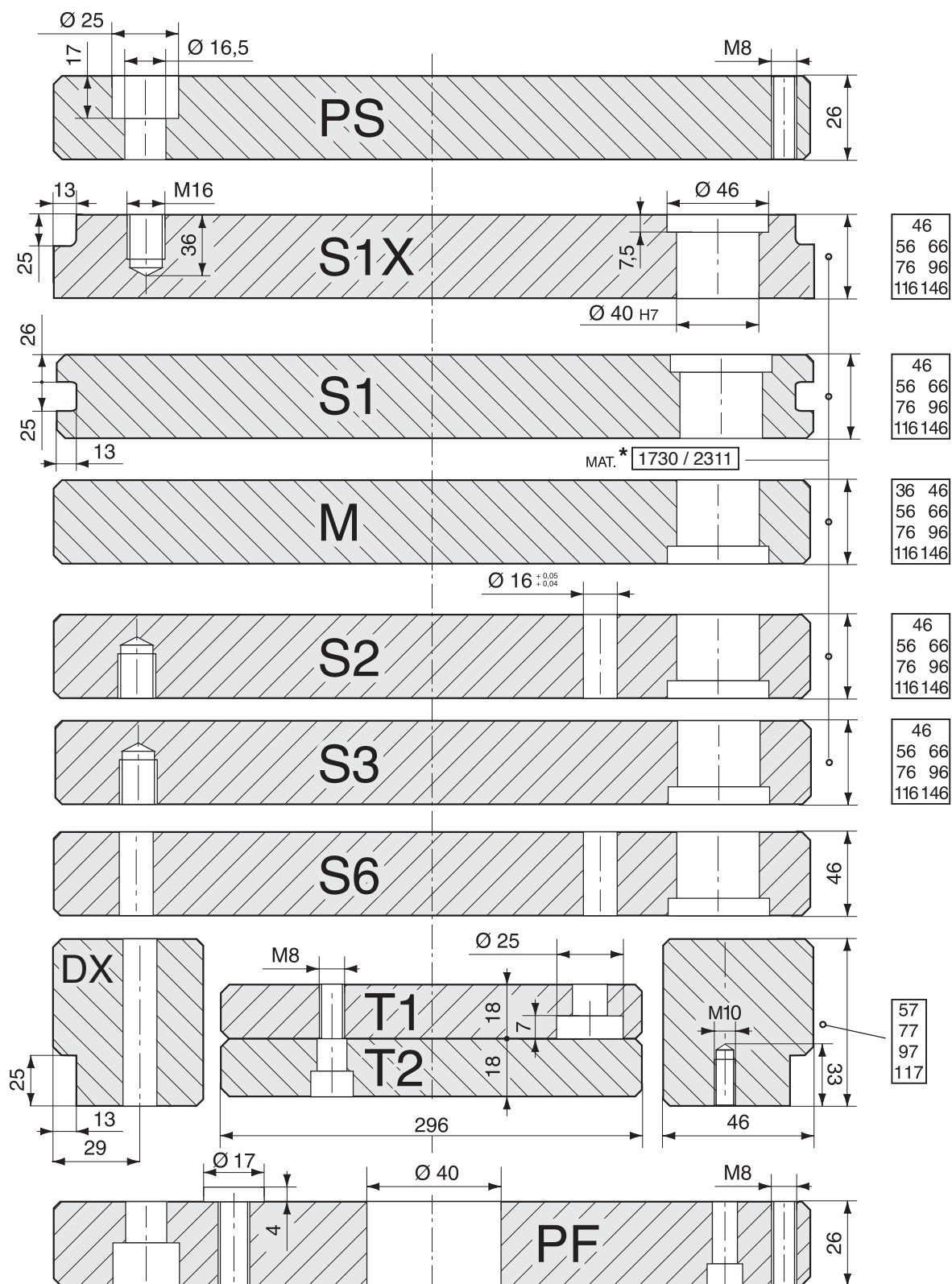
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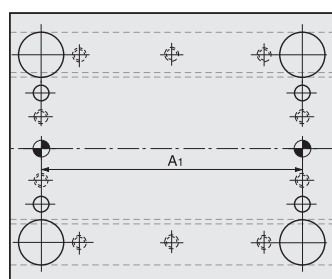
346 x 496



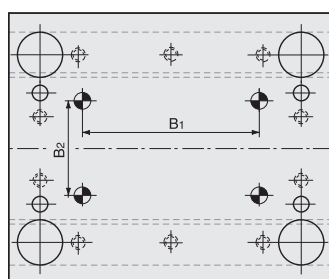
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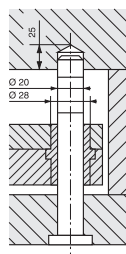
A RICHIESTA TAVOLINO GUIDATO



Tipo A



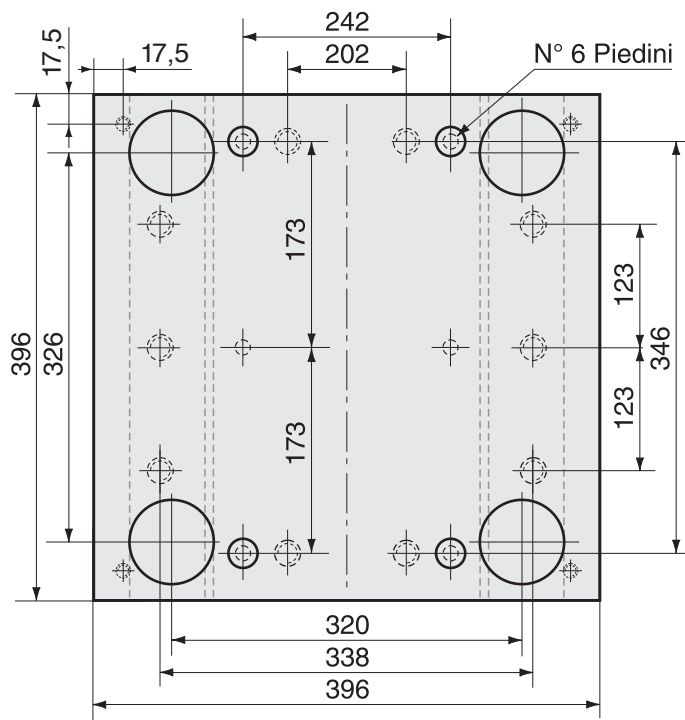
Tipo B



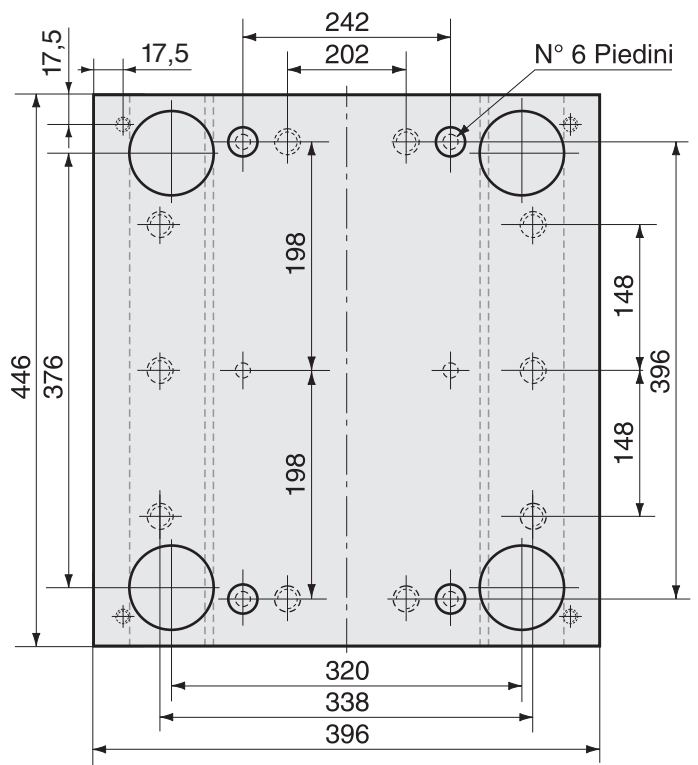
SERIE	A1	B1	B2
396 x 396	354	280	250
396 x 446	404	330	250
396 x 496	454	380	250
396 x 546	504	430	250

Le misure sono espresse in millimetri

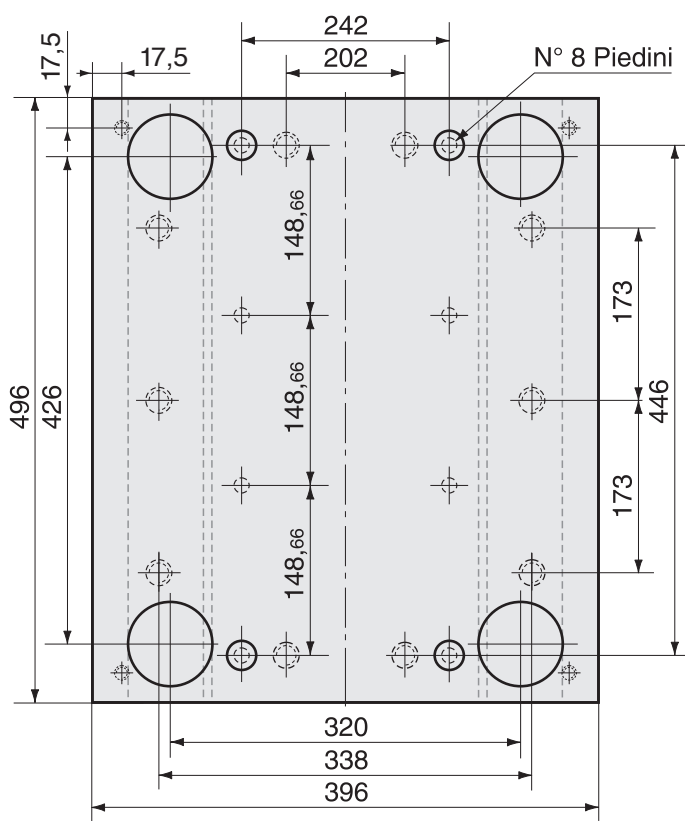
396 x 396



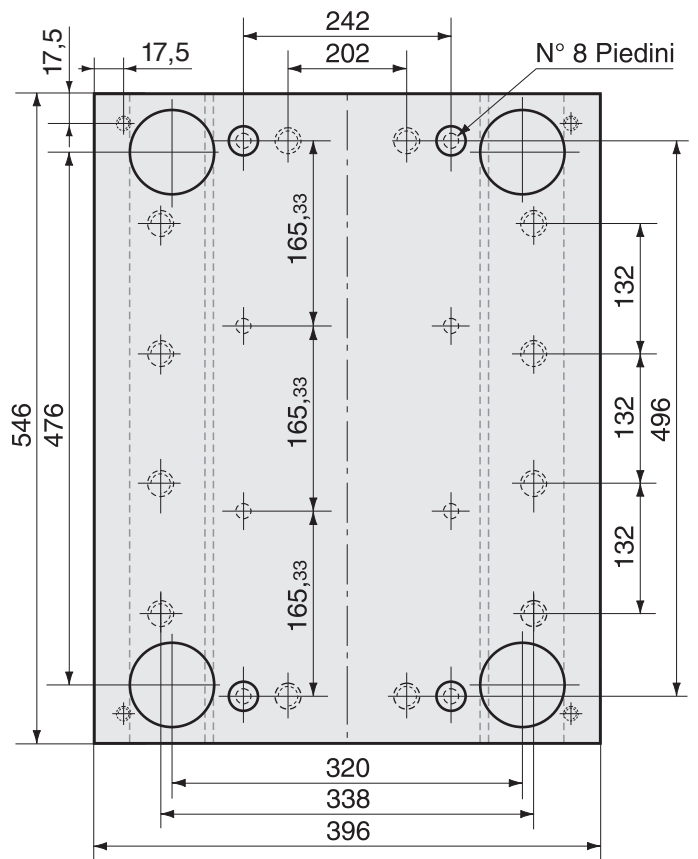
396 x 446



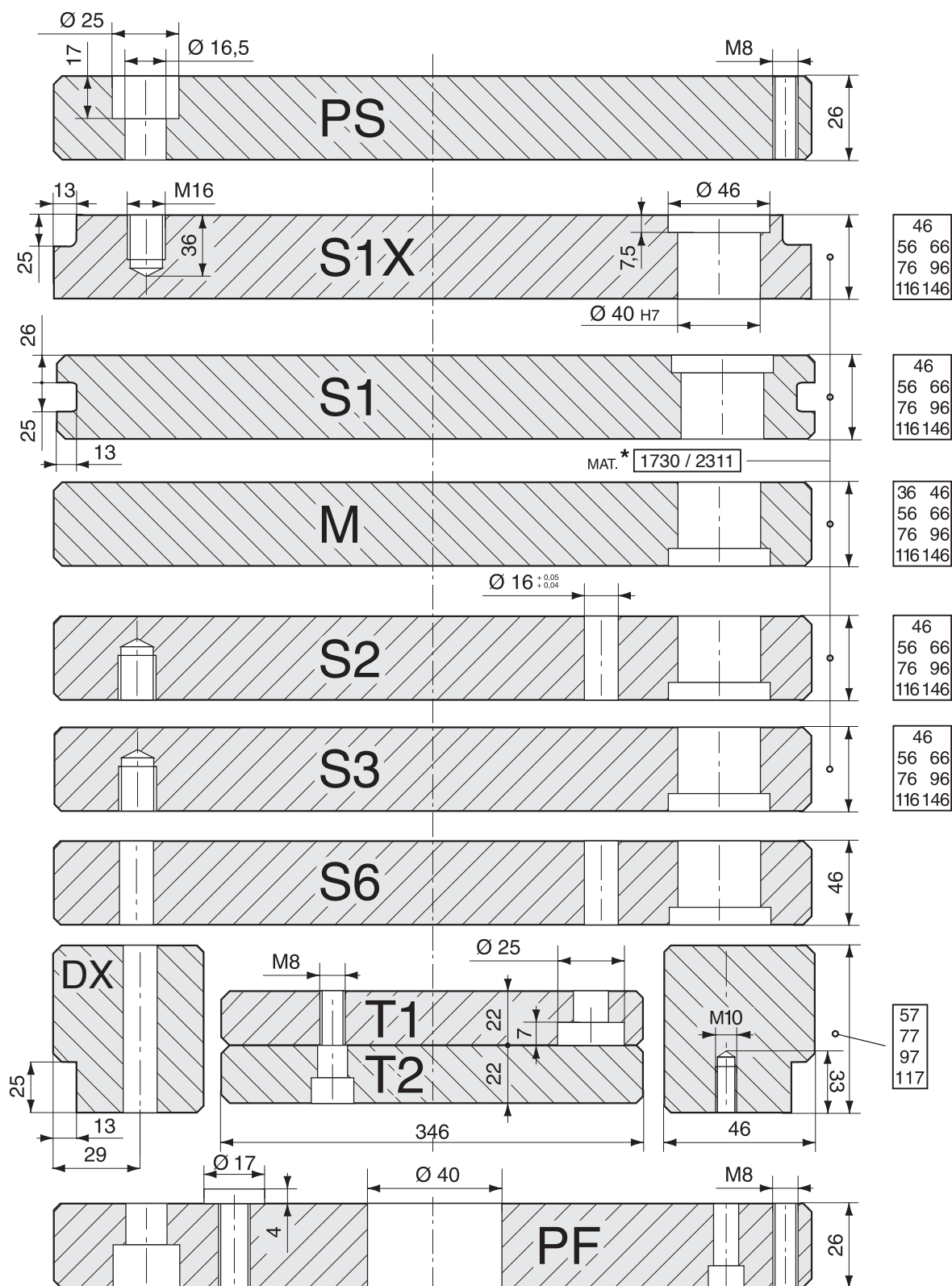
396 x 496



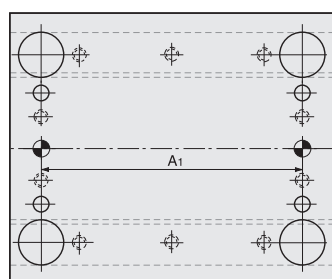
396 x 546



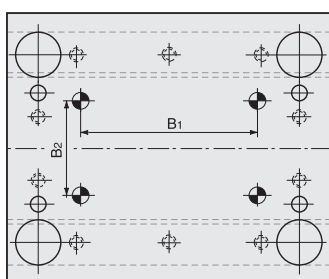
* INFO MATERIALI A PAG. 0



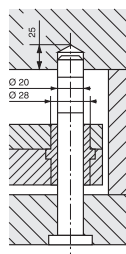
A RICHIESTA TAVOLINO GUIDATO



Tipo A



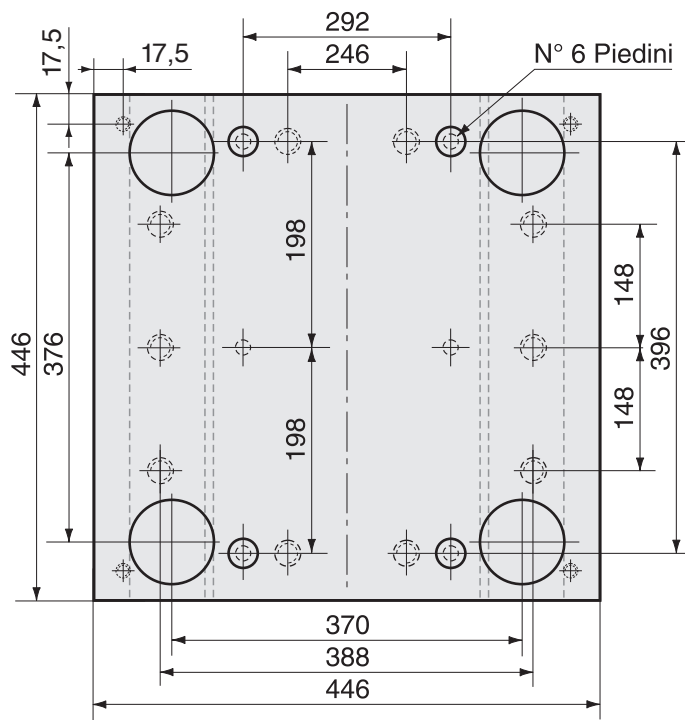
Tipo B



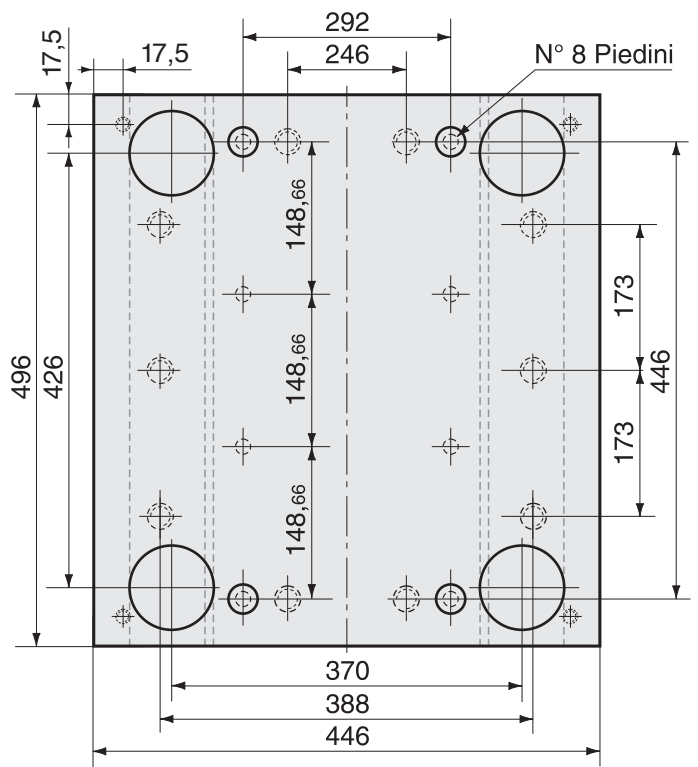
SERIE	A1	B1	B2
446 x 446	404	330	300
446 x 496	454	380	300
446 x 546	504	430	300
446 x 596	554	480	300

Le misure sono espresse in millimetri

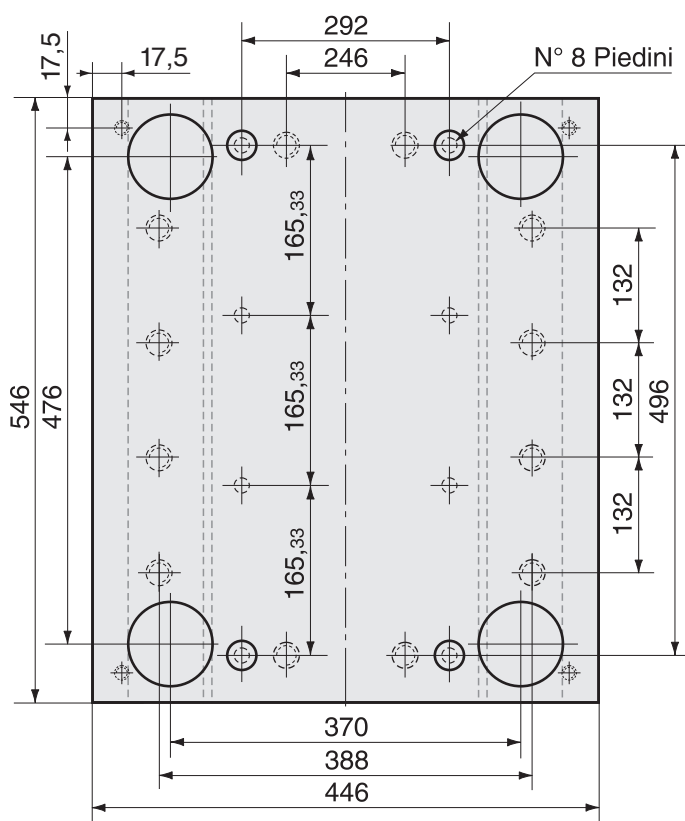
446 x 446



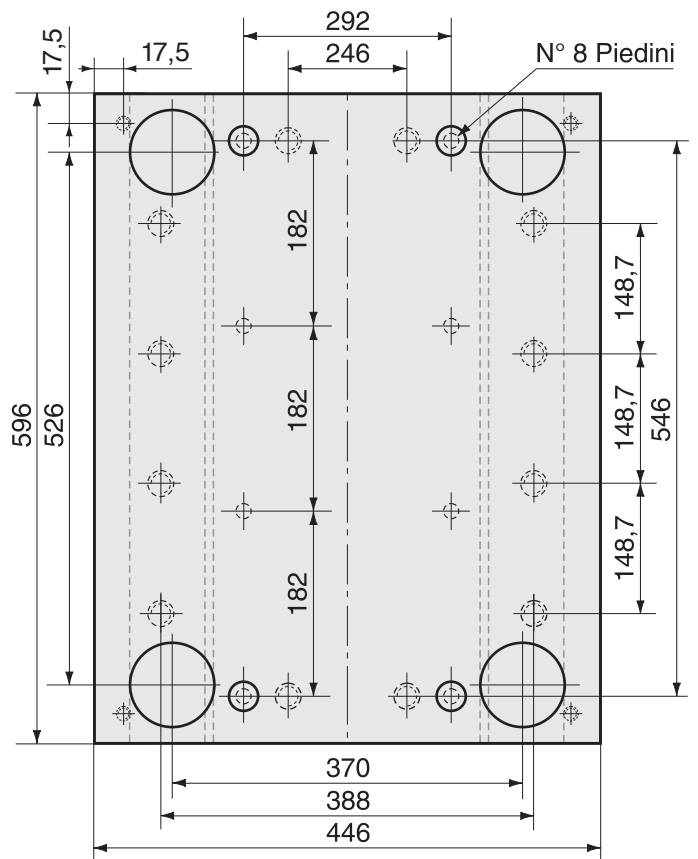
446 x 496



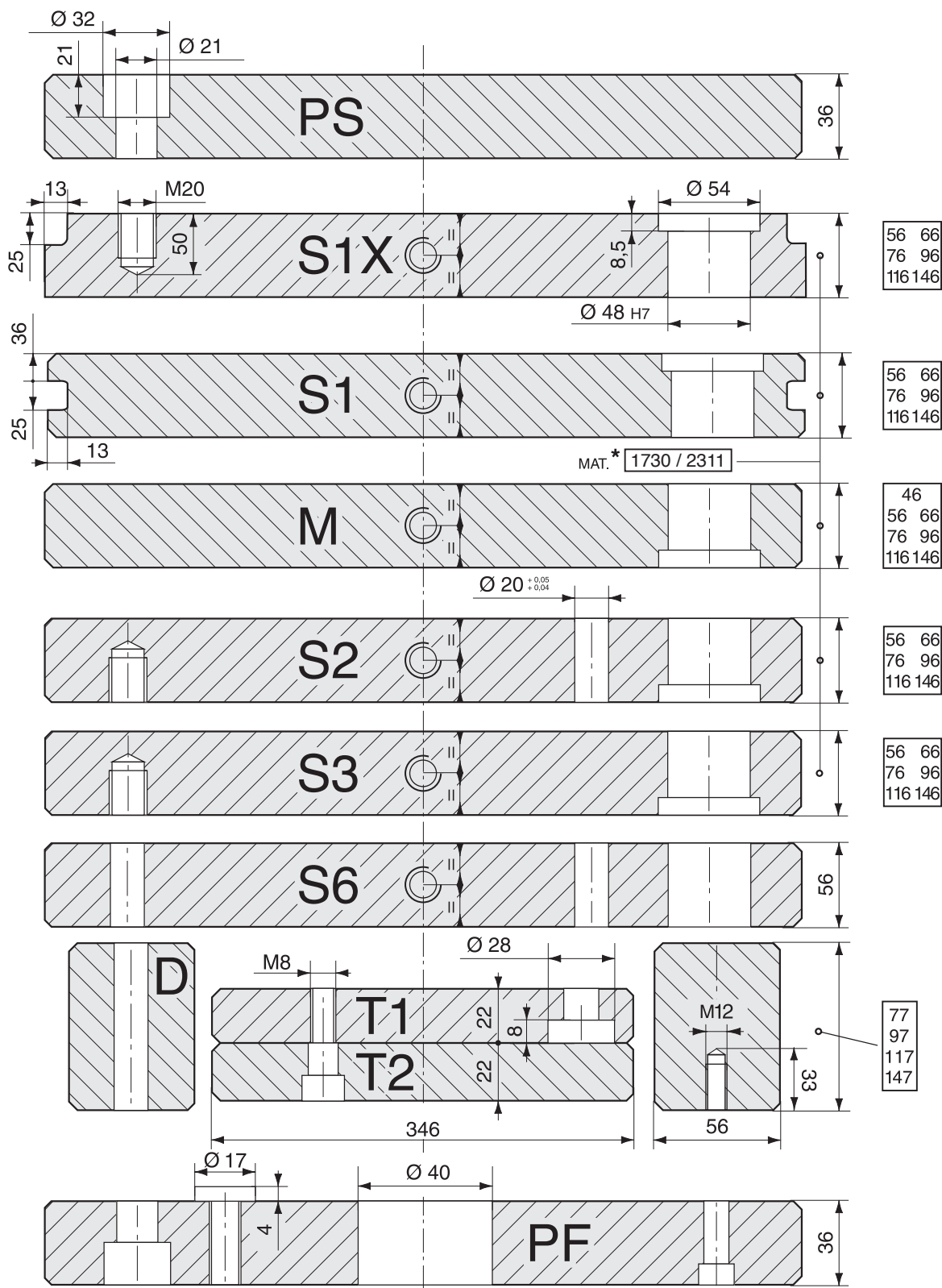
446 x 546



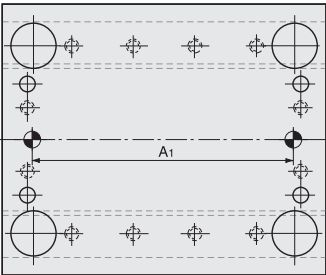
446 x 596



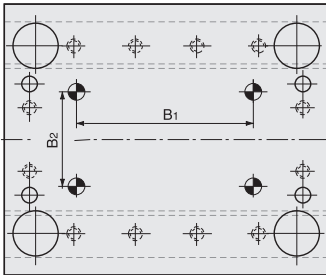
* INFO MATERIALI A PAG. 0



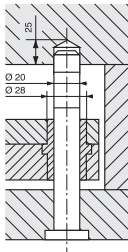
A RICHIESTA TAVOLINO GUIDATO



Tipo A



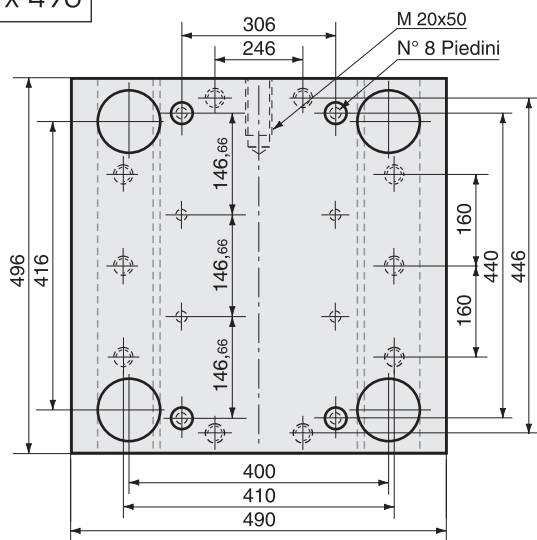
Tipo B



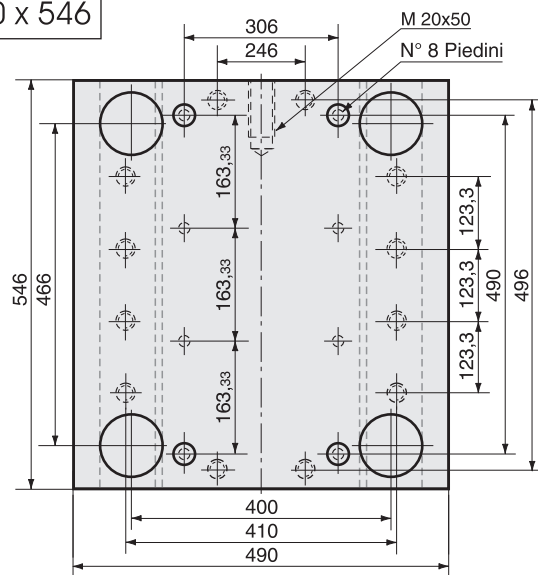
SERIE	A1	B1	B2
490 x 496	454	370	306
490 x 546	504	420	306
490 x 596	554	470	306
490 x 646	604	520	306
490 x 696	654	570	306

Le misure sono espresse in millimetri

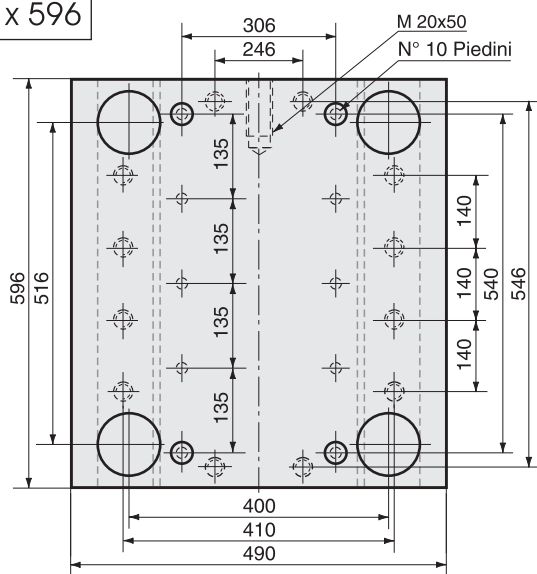
490 x 496



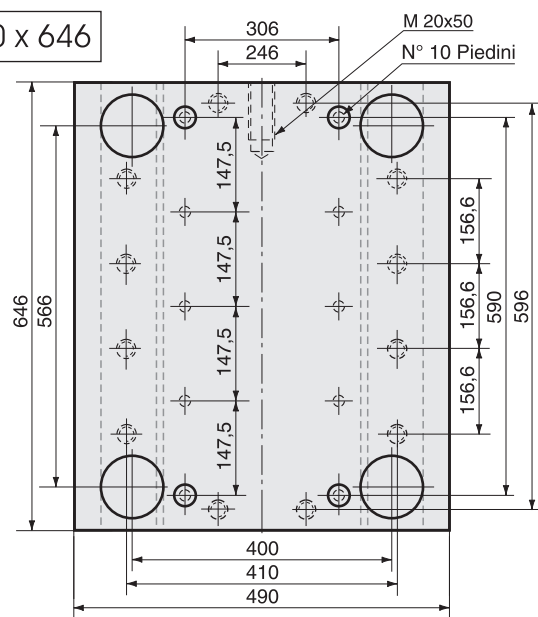
490 x 546



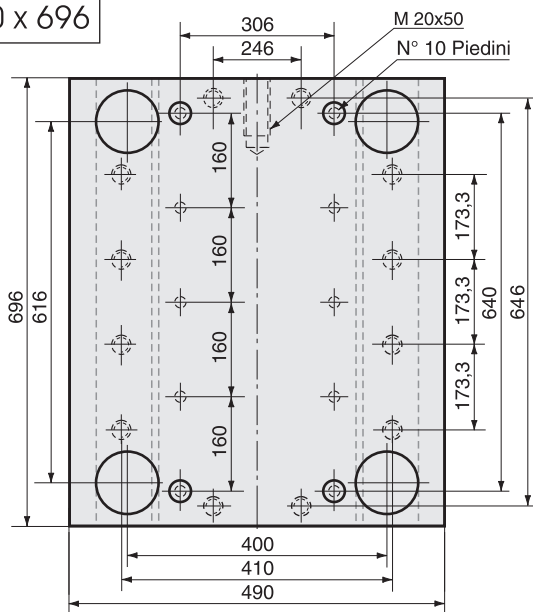
490 x 596



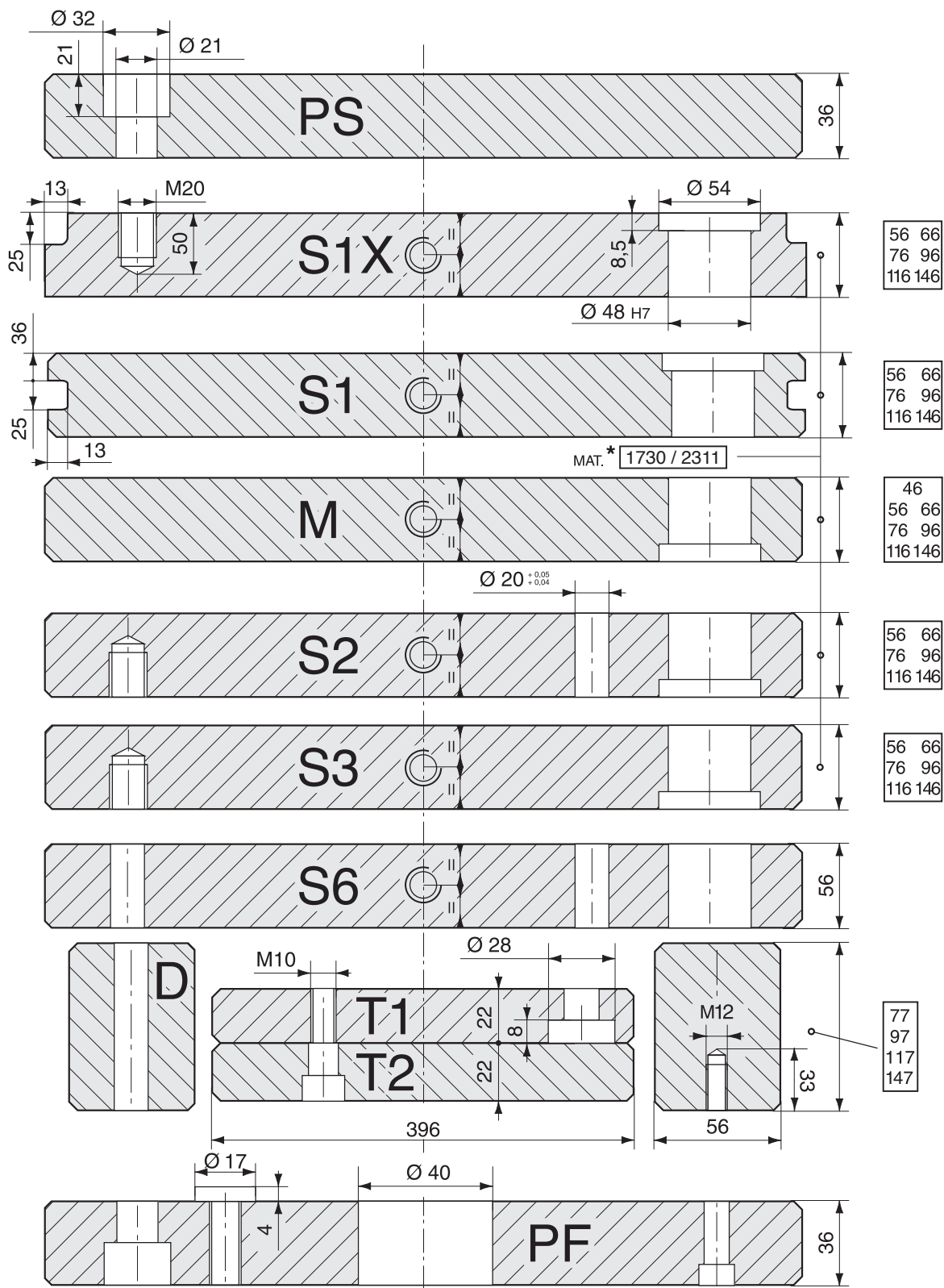
490 x 646



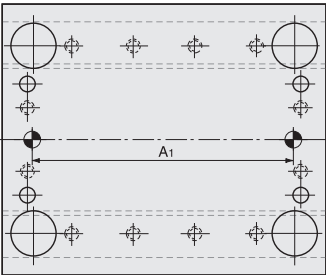
490 x 696



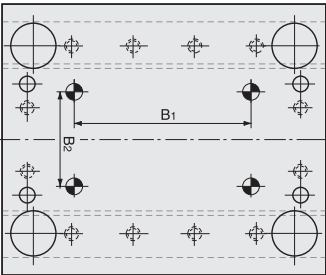
* INFO MATERIALI A PAG. 0



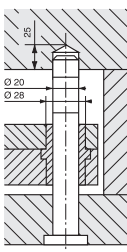
A RICHIESTA TAVOLINO GUIDATO



Tipo A



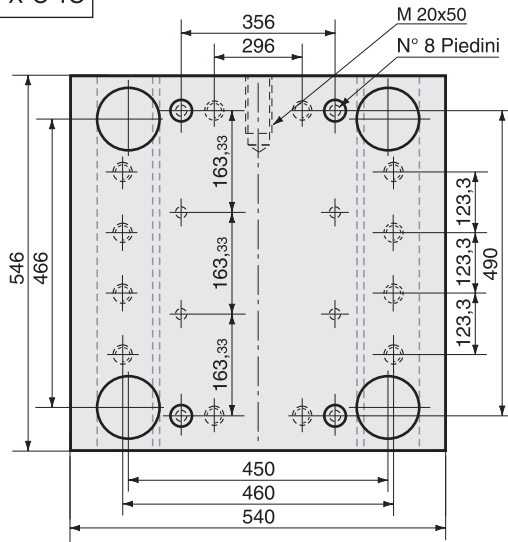
Tipo B



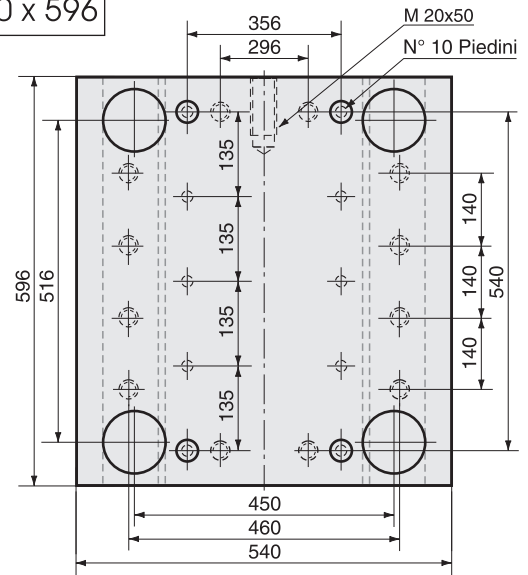
SERIE	A1	B1	B2
540 x 546	504	420	356
540 x 596	554	470	356
540 x 646	604	520	356
540 x 696	654	570	356
540 x 746	704	620	356
540 x 796	754	670	356

Le misure sono espresse in millimetri

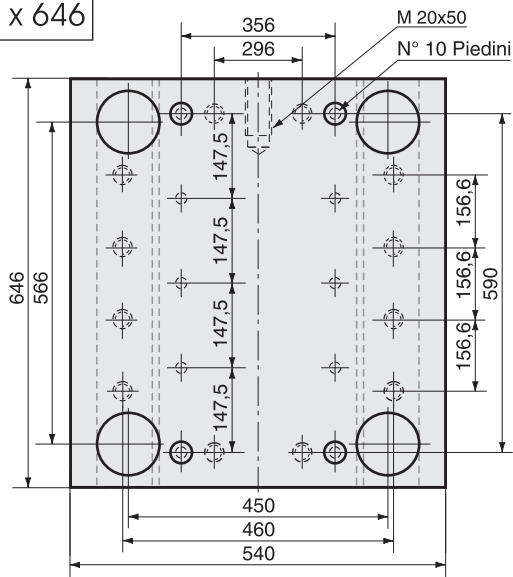
540 x 546



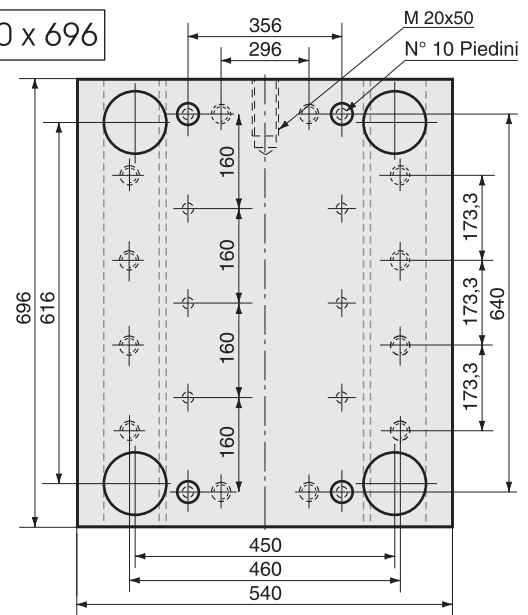
540 x 596



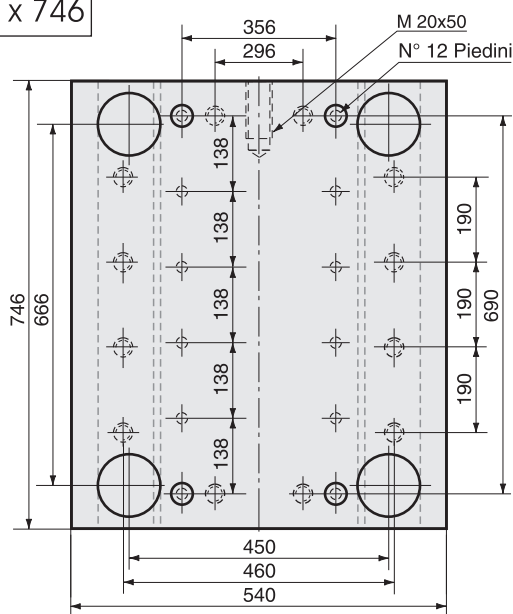
540 x 646



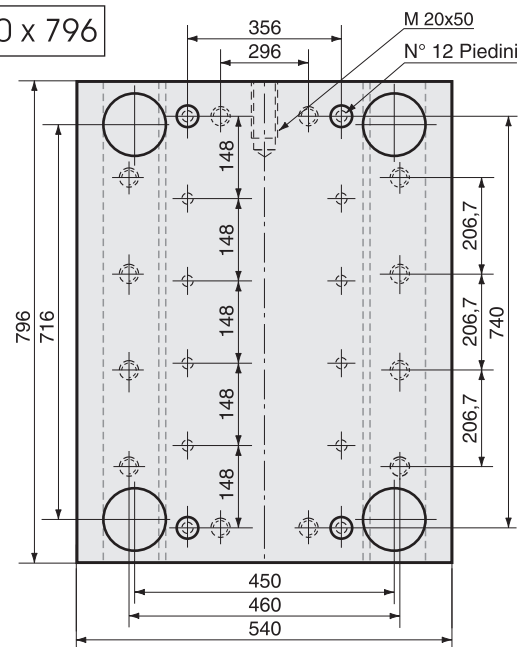
540 x 696



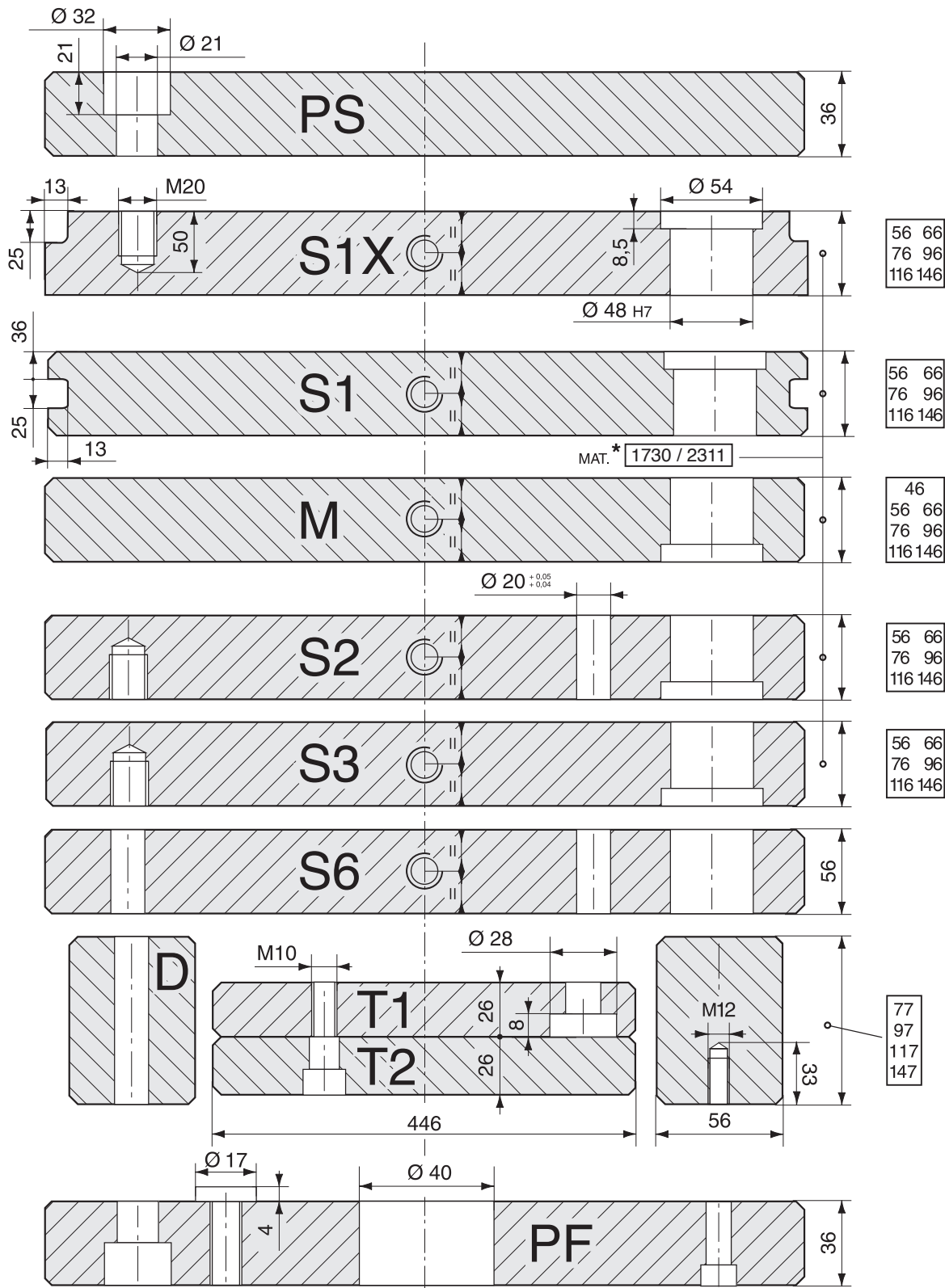
540 x 746



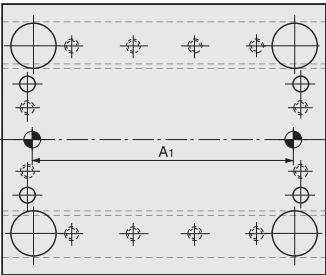
540 x 796



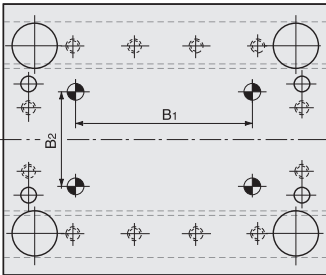
* INFO MATERIALI A PAG. 0



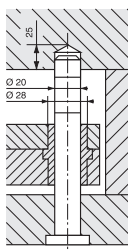
A RICHIESTA TAVOLINO GUIDATO



Tipo A



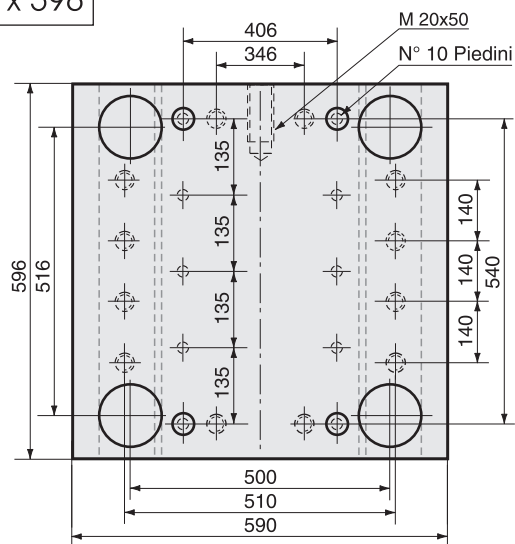
Tipo B



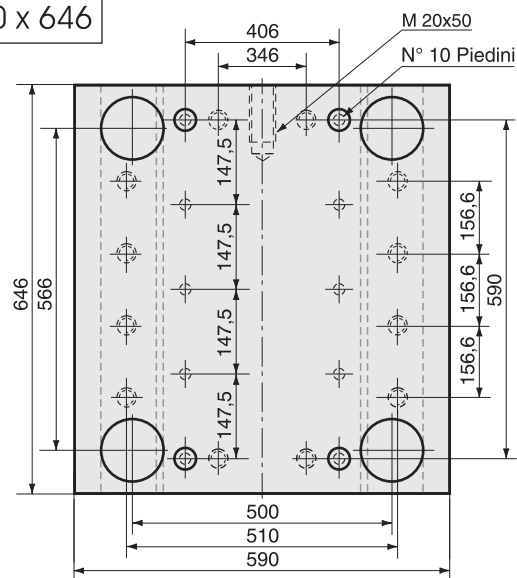
SERIE	A1	B1	B2
590 x 596	554	470	406
590 x 646	604	520	406
590 x 696	654	570	406
590 x 746	704	620	406
590 x 796	754	670	406

Le misure sono espresse in millimetri

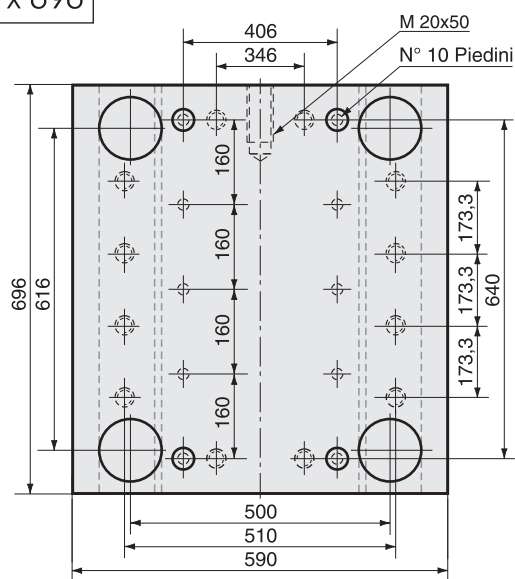
590 x 596



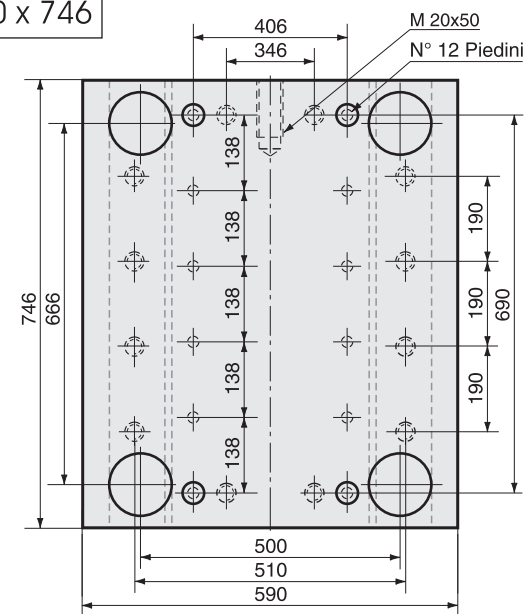
590 x 646



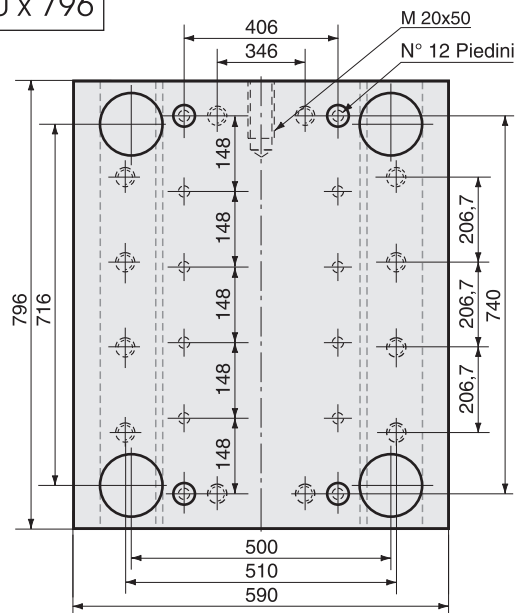
590 x 696



590 x 746



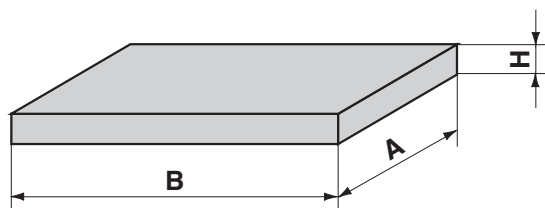
590 x 796



Piani Rettificati a quota ed esterni fresati a quota

A richiesta

Piani Fresati a + 0,5 mm

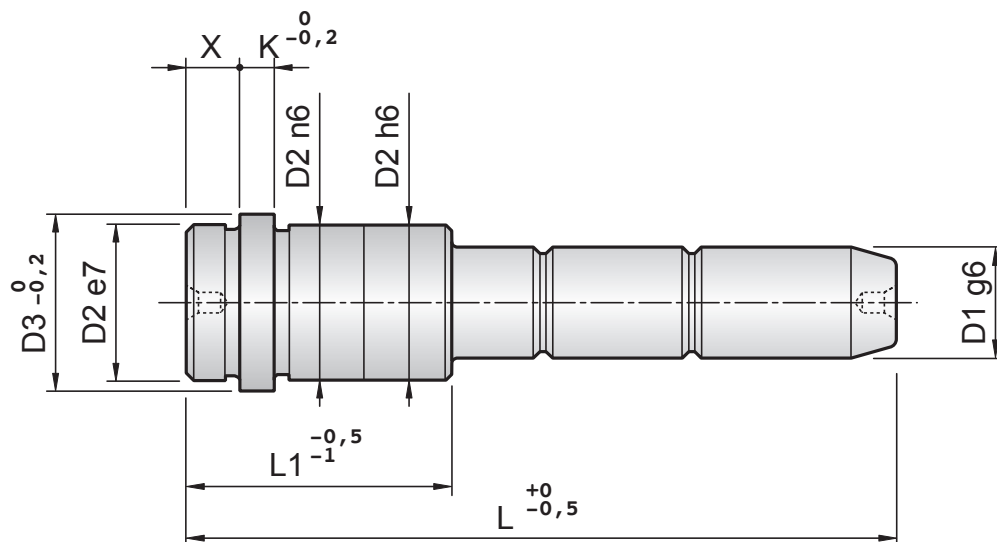


A	B	H									
		22	26	36	46	56	66	76	96	116	146
156	156	•	•	•	•	•	•	•			
	196	•	•	•	•	•	•	•			
	246	•	•	•	•	•	•	•			
196	196	•	•	•	•	•	•	•	•		
	246	•	•	•	•	•	•	•	•		
	296	•	•	•	•	•	•	•	•		
	346	•	•	•	•	•	•	•	•		
246	246	•	•	•	•	•	•	•	•		
	296	•	•	•	•	•	•	•	•		
	346	•	•	•	•	•	•	•	•		
	396	•	•	•	•	•	•	•	•		
296	296		•	•	•	•	•	•	•	•	
	346		•	•	•	•	•	•	•	•	
	396		•	•	•	•	•	•	•	•	
	446		•	•	•	•	•	•	•	•	
346	346		•	•	•	•	•	•	•	•	
	396		•	•	•	•	•	•	•	•	
	446		•	•	•	•	•	•	•	•	
	496		•	•	•	•	•	•	•	•	
396	396		•	•	•	•	•	•	•	•	•
	446		•	•	•	•	•	•	•	•	•
	496		•	•	•	•	•	•	•	•	•
	546		•	•	•	•	•	•	•	•	•
446	446		•	•	•	•	•	•	•	•	•
	496		•	•	•	•	•	•	•	•	•
	546		•	•	•	•	•	•	•	•	•
	596		•	•	•	•	•	•	•	•	•
490	496			•	•	•	•	•	•	•	•
	546			•	•	•	•	•	•	•	•
	596			•	•	•	•	•	•	•	•
	646			•	•	•	•	•	•	•	•
	696			•	•	•	•	•	•	•	•
540	546			•	•	•	•	•	•	•	•
	596			•	•	•	•	•	•	•	•
	646			•	•	•	•	•	•	•	•
	696			•	•	•	•	•	•	•	•
	746			•	•	•	•	•	•	•	•
590	596			•	•	•	•	•	•	•	•
	646			•	•	•	•	•	•	•	•
	696			•	•	•	•	•	•	•	•
	746			•	•	•	•	•	•	•	•
	796			•	•	•	•	•	•	•	•

COLONNA GUIDA A DUE DIAMETRI SPALLATA

C1S

Materiale: 1.7131 - Durezza: 61÷63 HRC

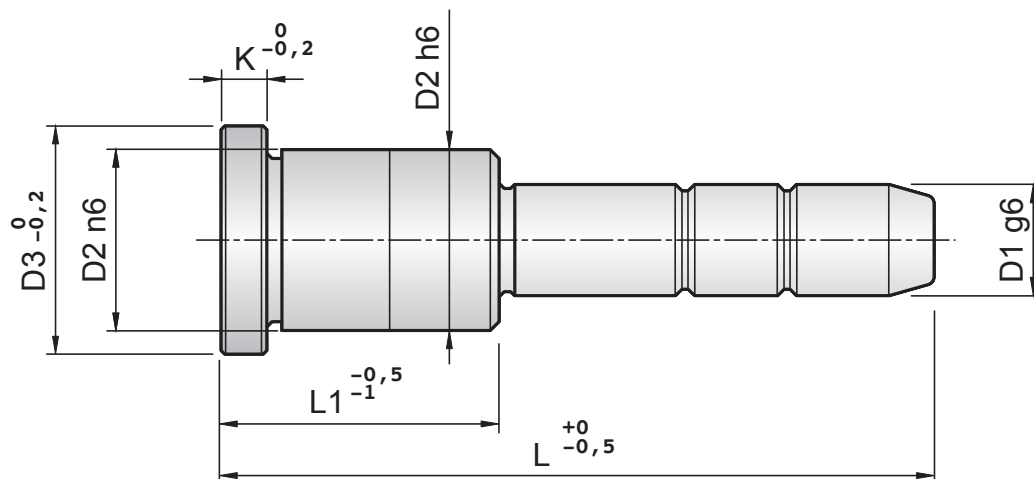


D1	D2	D3	K	X	L1	L							
						80	90	110	130	150	170	190	210
16	22	26	5	10	36	★	★	★	★				
					46		★	★	★	★			
					56			★	★	★	★		
					66			★	★	★	★		
					76				★	★	★	★	
					86					★	★	★	
20	28	32	6	10	46	★	★	★	★	★			
					56		★	★	★	★	★		
					66			★	★	★	★		
					76				★	★	★		
					86					★	★	★	
					106					★	★	★	★
25	34	38	7	10	46		★	★	★	★			
					56		★	★	★	★	★		
					66			★	★	★	★		
					76				★	★	★	★	
					86					★	★	★	
					106					★	★	★	★
32	40	45	7	10	46			★	★	★			
					56			★	★	★	★		
					66			★	★	★	★	★	
					76				★	★	★	★	
					86					★	★	★	
					106						★	★	★
40	48	52	8	10	56				★	★			
					66				★	★	★		
					76					★	★	★	★
					86					★	★	★	★
					106						★	★	★

COLONNA GUIDA A DUE DIAMETRI

Materiale: 1.7131 - Durezza: 61÷63 HRC

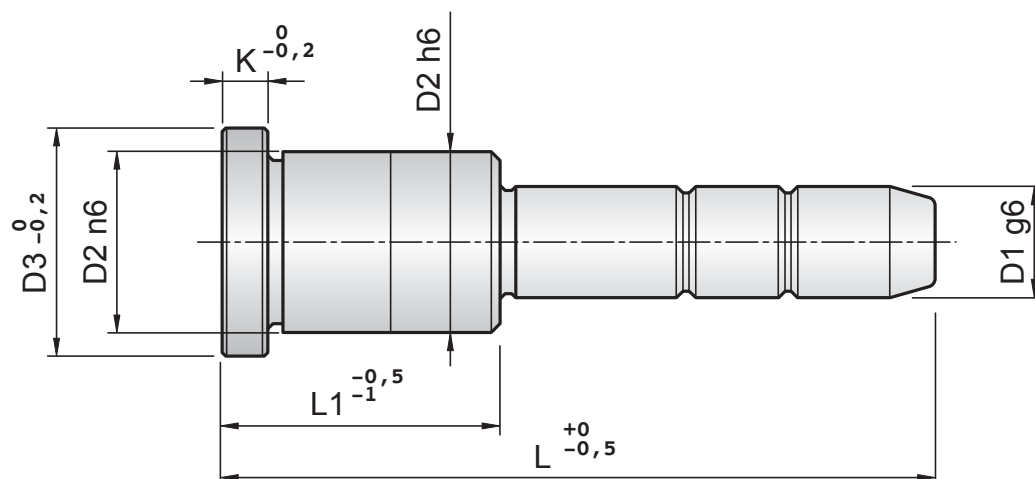
C1



D1	D2	D3	K	L1	L										
					50	60	70	80	90	100	120	140	160	180	200
12	18	22	5	22	★	★	★	★	★	★					
				26	★	★	★	★	★	★					
				36	★	★	★	★	★	★	★				
				46			★	★	★	★	★				
				56					★	★	★				
14	20	24	5	22	★	★	★	★	★	★					
				26		★	★	★	★	★	★				
				36			★	★	★	★	★				
				46			★	★	★	★	★				
				56					★	★	★				
16	22	26	5	22	★	★	★	★	★	★	★				
				26	★	★	★	★	★	★	★	★			
				36		★	★	★	★	★	★	★			
				46			★	★	★	★	★	★	★		
				56				★	★	★	★	★	★	★	★
				66						★	★	★	★	★	★
				76						★	★	★	★	★	★
18	26	30	5	26		★	★	★	★	★					
				36		★	★	★	★	★	★	★			
				46			★	★	★	★	★	★	★		
				56				★	★	★	★	★	★	★	
				66						★	★	★	★	★	
				76							★	★	★	★	
20	28	32	6	26		★	★	★	★	★	★	★			
				36		★	★	★	★	★	★	★	★		
				46			★	★	★	★	★	★	★		
				56				★	★	★	★	★	★	★	★
				66						★	★	★	★	★	★
				76							★	★	★	★	★
				86								★	★	★	★
				96								★	★	★	★

Materiale: 1.7131 - Durezza: 61÷63 HRC

Materiale: 1.7131 - Durezza: 61÷63 HRC

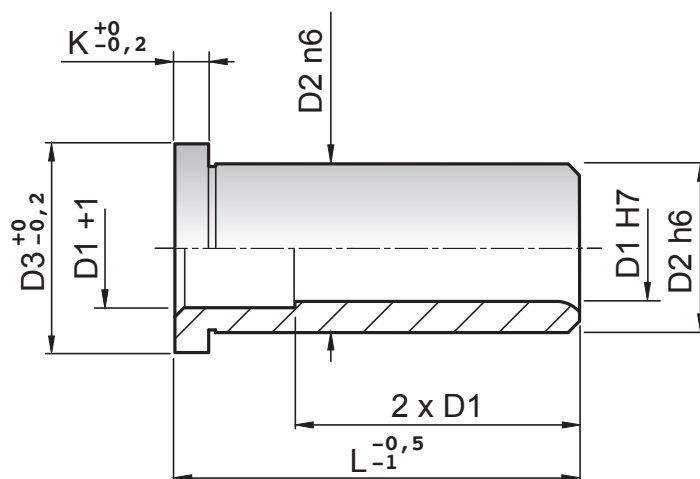


D1	D2	D3	K	L1	L															
					80	90	100	120	140	160	180	200	220	240	260	280	300	340	400	
25	34	38	7	26	★	★	★													
				36	★	★	★	★	★	★	★									
				46		★	★	★	★	★	★	★								
				56			★	★	★	★	★	★	★	★						
				66				★	★	★	★	★	★	★	★	★				
				76				★	★	★	★	★	★	★	★	★				
				86					★	★	★	★	★	★	★	★				
				96					★	★	★	★	★	★	★	★				
				116						★	★	★	★	★	★	★	★			
32	40	45	7	36			★	★												
				46			★	★	★	★										
				56			★	★	★	★	★	★	★							
				66				★	★	★	★	★	★	★	★	★				
				76					★	★	★	★	★	★	★	★				
				86						★	★	★	★	★	★	★				
				96						★	★	★	★	★	★	★	★	★		
				106						★	★	★	★	★	★	★	★	★	★	
				116						★	★	★	★	★	★	★	★	★	★	★
				126							★	★	★	★	★	★	★	★	★	★
				146								★	★	★	★	★	★	★	★	★
40	48	52	8	46				★	★	★	★	★								
				56				★	★	★	★	★	★							
				66						★	★	★	★	★						
				76						★	★	★	★	★	★					
				86						★	★	★	★	★	★	★				
				96						★	★	★	★	★	★	★	★	★		
				106							★	★	★	★	★	★	★	★		
				116							★	★	★	★	★	★	★	★	★	
				126							★	★	★	★	★	★	★	★	★	
				146										★	★	★	★	★	★	
50	60	65	10	96							★	★	★	★	★	★	★			
				126									★	★	★	★	★	★	★	
				146											★	★	★	★	★	

BUSSOLA GUIDA

Materiale: 1.7131 - Durezza: 61÷63 HRC

B1



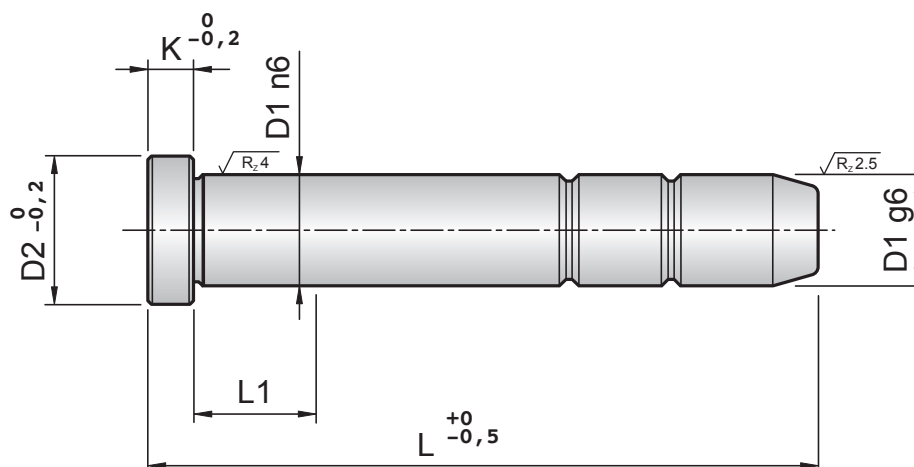
D1	D2	D3	K	L																
				22	26	36	46	56	66	76	86	96	106	116	126	136	146	156	176	196
12	18	22	5	★	★	★	★	★												
14	20	24	5	★	★	★	★	★	★											
16	22	26	5	★	★	★	★	★	★	★	★	★								
18	26	30	5	★	★	★	★	★	★	★	★	★								
20	28	32	6	★	★	★	★	★	★	★	★	★	★	★	★					
25	34	38	7		★	★	★	★	★	★	★	★	★	★	★					
32	40	45	7		★	★	★	★	★	★	★	★	★	★	★	★	★			
40	48	52	8			★	★	★	★	★	★	★	★	★	★	★	★			
50	60	65	10							★	★	★	★	★	★	★	★	★		
60	74	84	12									★	★	★	★		★	★	★	★

Materiale: 1.7131 - Durezza: 61÷63 HRC

COLONNA GUIDA A UN DIAMETRO

Materiale: 1.7131 - Durezza: 61÷63 HRC

C2



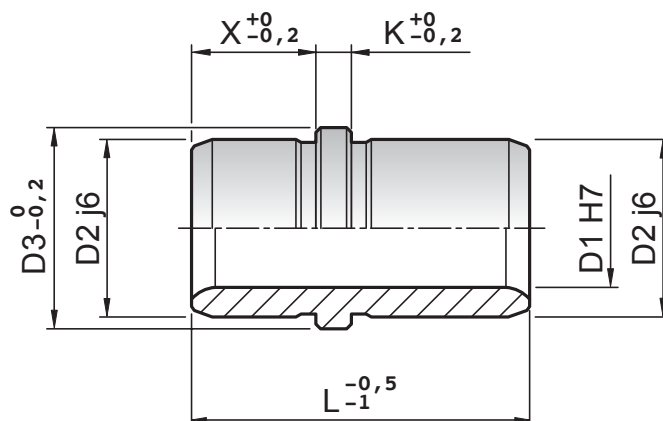
D1		14	16	18	20	25	32	40	50
D2		18	20	22	24	30	37	45	55
K		5	5	5	6	7	7	8	10
L	L1								
50	8	★	★	★					
60	8	★	★	★	★				
70	8	★	★	★	★				
80	15	★	★	★	★	★			
90	15	★	★	★	★	★			
100	20	★	★	★	★	★			
110	20	★	★	★	★				
120	20	★	★	★	★	★	★	★	
130	20	★	★	★	★				
140	20	★	★	★	★	★	★	★	
150	20	★	★	★	★				
160	20	★	★	★	★	★	★	★	
180	25	★	★	★	★	★	★	★	
200	25		★	★	★	★	★	★	
220	25		★	★	★	★	★	★	
240	35				★	★	★	★	★
260	35				★	★	★	★	★
280	35				★	★	★	★	★
300	45				★	★	★	★	★
350	55					★	★	★	★
400	55					★	★	★	★
450	65						★	★	★
500	65							★	★
600	75								★

BUSSOLA TAVOLINO

B3

B3B

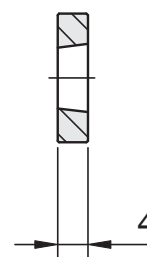
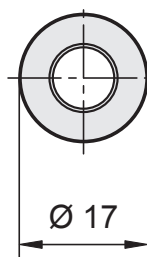
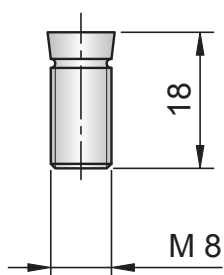
B3 - Materiale: 1.7131 - Durezza: 61÷63 HRC
 B3B - Materiale: Bronzo



D1	D2	D3	K	X	L				
					29	32	50	65	70
					40	40	65	80	90
14	20	24	5	12	★				
16	22	26	5	16		★			
18	26	30	5	16		★			
20	28	32	6	16		★			
25	34	38	7	16		★			
32	40	45	7	25			★		
40	48	52	8	32				★	
50	60	65	10	32					★

APPOGGI TAVOLINO

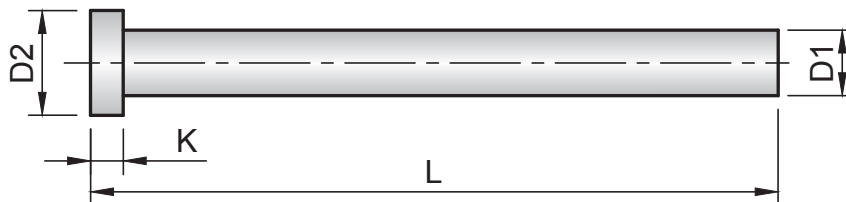
PIDI



ESPULSORE TAVOLINO

Materiale: 1.2344 - Durezza: 45÷5 HRC

TCN

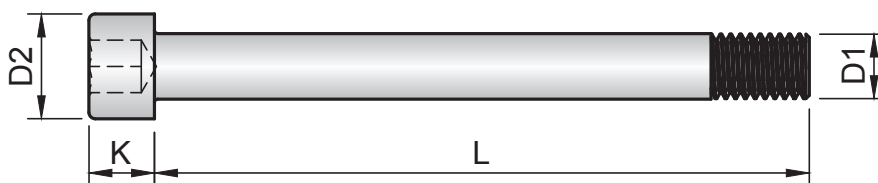


D1	D2	K	L						
			100	125	160	200	250	315	400
10	16	5	★	★	★	★	★	★	★
12	18	7	★	★	★	★	★	★	★
14	22	7	★	★	★	★	★	★	★
16	22	7	★	★	★	★	★	★	★
20	26	8		★	★	★	★	★	★

VITI TESTA CILINDRICA CON CAVA ESAGONALE

Classe: 8,8 - 12,9

TCEI



D1	M8 X 1,25	M10 X 1,5	M12 X 1,75	M14 X 2	M16 X 2	M20 X 2,5
D2	13	16	18	21	24	30
K	8	10	12	14	16	20
L						
20	★					
25	★	★				
30	★	★	★	★		
35	★	★	★	★	★	
40	★	★	★	★	★	
45	★	★	★	★	★	
50	★	★	★	★	★	★
60	★	★	★	★	★	★
70	★	★	★	★	★	★
80	★	★	★	★	★	★
90	★	★	★	★	★	★
100		★	★	★	★	★
110		★	★	★	★	★
120		★	★	★	★	★
130		★	★	★	★	★
140		★	★	★	★	★
150		★	★	★	★	★
160		★	★	★	★	★
170		★	★	★	★	★
180		★	★	★	★	★
190		★	★	★	★	★
200		★	★	★	★	★
210		★	★	★	★	★
220		★	★	★	★	★
230		★	★	★	★	★
240		★	★	★	★	★
250		★	★	★	★	★
260		★	★	★	★	★
280			★	★	★	★
300						★



via Watt 1/1 - 41012 Carpi (MO) - Italy - tel. +39 059 643050
web: www.ca-be.it - E-mail: info@ca-be.it